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05 November 2025

Mr. Timoteus Mufeti **Environmental Commissioner** Department of Environmental Affairs Ministry of Environment, Forestry and Tourism

Subject: Application for Amendment of Environmental Clearance Certificate (ECC No. 01958) (APP-002689) - Proposed Construction and Operation of Mobile Explosive Storage Magazines and Explosive Manufacturing Plant in Otjiwarongo, Otjozondjupa Region.

Dear Mr., Mufeti,

Beifang Mining Technologies Services (Pty) Ltd, (the Proponent) holds an Environmental Clearance Certificate No. 019958 for the Construction and Operation of Mobile Explosive Storage Magazines and Explosive Manufacturing Plant in Otjiwarongo, Otjozondjupa Region. (see Annex 1). The company is in the final stages of construction however, the ECC expired in February 2025.

Additionally, Beifang currently operates the emulsion plant and manages the transportation, storage, handling, manufacture, and use of mining explosives for Rossing and Husab uranium mines in Erongo.

The current Environmental Management Plan (EMP) does not include provisions for port handling or the transportation of ammonium nitrate (AN).

Accordingly, this EMP is submitted in support of the company's application for renewal and amendment of ECC No. 01958 to include the handling and transportation of AN from the Port of Walvis Bay to Husab and Rossing uranium mines, as well as to the mobile explosive storage facility in Otjiwarongo.

This EMP does not replace or modify the existing EMP; it is a separate document focused specifically on the handling and transportation of AN from the Port of Walvis Bay to the sites mentioned above. As construction is still ongoing, both EMPs should be used together, since they address distinct activities.

Both EMPs are submitted together for your consideration.

Sincerely

Ipeinge Mundjulu

Environmental Assessment Practioner





Application No: 251104006609

Environmental Management Plan for the Transportation of Ammonium Nitrate from the Port of Walvis Bay to Husab and Rossing Uranium Mines (Erongo Region) and to the Mobile Explosive Storage Magazines and Explosive Manufacturing Plant in Otjiwarongo (Otjozondjupa Region)



Photo credit: Namport

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CLIENT	Beifang Mining Technology services (Namibia) (Pty) Ltd.		
LOCATION	Namport, Walvis Bay, Husab and Rossing Uranium Mine (Erongo Region) and Mobile Explosive Storage Magazines and Explosive Manufacturing Plant (Otjozondjupa Region) Namibia		
AUTHORS	Mr. Ipeinge Mundjulu		
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Conveight notice			

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ACRONYMS

AN Ammonium Nitrate

DEA Department of Environmental Affairs

EA Environmental Assessment

EAP Environmental Assessment Practitioner
ECC Environmental Clearance Certificate
ECO Environmental Compliance Officer

EIA Environmental Impact Assessment

EMA Environmental Management Act (No. 7 of 2007)

EMP Environmental Management Plan

GPS Global Positioning System

MEFT Ministry of Environment Forestry and Tourism

PPE Personal Protective Equipment

PTW Permits to Work

RD Red-Dune Consulting CC

SANS Relevant adopted South African Bureau of Standards

SM Site Manager

Table of Contents

EXECUTIVE SUMMARY	
CHAPTER 1. INTRODUCTION	1
1.1. Proponent	
1.2. Statutory Requirement	
1.2.1. Handling or processing of a hazardous substance	
1.2.2. Renewal of ECC	
1.2.3. Amendment of ECC	
1.2.4. Other Key Permits	
CHAPTER 2. PROJECT DESCRIPTION	
2.1. Ammonium Nitrate	
2.2. MOBILE MAGAZINE FOR EXPLOSIVE PLANT AND EMULSION PRODUCTION PLANT	
2.3. HANDLING AND TRANSPORTATION OF AMMONIUM NITRATE	
2.3.1. Shipping	
2.3.2. Road Transport	
2.4. LOCATION	6
2.4.1. Mobile Plant	6
2.4.2. Sea Transport	6
2.5. PORT DESCRIPTION	
2.6. ROAD DESCRIPTION	8
2.6.1. D1984 (Dr. Hifikepunye Pohamba Road)	
2.6.2. B2 Road	8
2.6.3. Husab Mine Access Road	8
2.6.4. Rossing Mine Access Road	8
2.6.5. Otjiwarongo Via B2 Road	8
CHAPTER 3. PROJECT SCOPE	9
CHAPTER 4. POLICY, LEGAL AND ADMINISTRATIVE FRAMEWORK	10
4.1. National Regulatory Framework	10
4.2. International best practice and standards	11
CHAPTER 5. ENVIROMENTAL AND SOCIAL IMPACT ASSESSMENT	13
5.1. Introduction	13
5.2. IMPACT IDENTIFICATION	
5.3. Criterial for impact assessment	
5.4. RISK ASSESSMENT.	
5.5. MITIGATION HIERARCHY	
CHAPTER 6. ENVIRONMENTAL MANAGEMNT PLAN	19
1.1. Purpose of the EMP	10
1.2. Roles and Responsibilities	
CHAPTER 7. CONCLUSION AND RECOMMENDATIONS	_
1.3. CONCLUSIONS	32
1.4 RECOMMENDATIONS	3/

CHAPTER 8. ANNEXURES	36
8.1. Annex 1: Expired Environmental Clearance Certificate (ECC)	.36
8.2. Annex 2. Registration as a Consumer of Explosive	.37
8.3. Annex 3: Appointment of Magazines Master	.38
8.4. Annex 4: License for Explosive Magazine	.39
8.5. Annex 5. Police Inspection Report	.40
CHAPTER 9. REFERENCES	42

List of Figures

Figure 1. Site for mobile plant	1
Figure 2. Loading of AN bulk bags from the ship to truck	5
Figure 3. Location of Port of Walvis Bay	7
List of Tables	
Table 1. Key permits	3
Table 2. Key National Regulatory Framework applicable to the project	10
Table 3. Key Internation standards applicable to the project	11
Table 4. Impact identification	
Table 5. Criteria for Impact Assessment	15
Table 6. Risk assessment matrix	17
Table 7. Roles and Responsibility	19
Table 8. Bio-Physical Impacts	22
Table 9. Health and Safety Impacts and Mitigation	24
Table 10. Social Impacts and Mitigation	28
Table 11. Emergency Preparedness and response	30
Table 12. Decommissioning	32

EXECUTIVE SUMMARY

This Environmental Management Plan (EMP) addresses environmental, health, safety and social risks associated with ammonium nitrate (AN) prills and emulsion explosives used in mining with particular focus on loading, road transport and unloading. The EMP aligns with Namibian legal requirements (Explosives Act, Occupational Health and Safety Act, Environmental Management Act) and international best practice (ADR/IMDG/IATA, IEC/ISO/SANS, industry guidance).

Key risks

- Soil, surface water and groundwater contamination from spills and runoff (nitrate mobilization, salinization).
- Air quality impacts from fugitive AN dust during handling and transfer.
- Fire and explosion hazards from contaminated or improperly handled AN.
- Security risks including theft and diversion.
- Health, safety and social issues: occupational injuries, substance abuse, HIV/AIDS prevalence among mobile workers, noise and traffic impacts on communities.

Key mitigation measures

- Engineering controls: impermeable and bunded surfaces, containment, grounding/bonding, sealed transfer systems, tamper-evident transport containers.
- Operational controls: SOPs, permit-to-work systems, pre-trip and loading checklists, segregation from incompatible substances, strict housekeeping and contamination prevention.
- Personnel measures: role-specific training, medical fitness checks, substance-use policy, PPE, and competency records.
- Security: access control, CCTV, inventory reconciliation, tamper seals and escorted movements for high-risk consignments.
- Emergency preparedness: trained (Emergency Response Team) ERT, spill/fire kits, clear notification protocols, multi-agency drills and pre-contracted hazardous-waste/salvage services.

Conclusion

If implemented fully, this EMP will substantially reduce environmental and safety risks from handling and transportation of AN, ensure regulatory compliance and support sustainable mining logistics.

Recommendations

It is recommended to the approving authority for approval of renewal and amendment of ECC to include handling and transportation of AN from Port of Walvis Bay to Husab and Rossing Uranium Mines (Erongo Region) and to the Mobile Explosive Storage Magazines and Explosive Manufacturing Plant in Otjiwarongo (Otjozondjupa Region).

Chapter 1. INTRODUCTION

1.1. Proponent

Beifang Mining Technology Services (Namibia) is a reputable mining contractor established in 2013. Since its inception, the company has built a strong reputation for providing comprehensive and high-quality mining services within Namibia. As an integrated mining services provider, Beifang specializes in a wide range of operations essential to the mining industry, including explosives manufacturing, blasting operations, drilling, and full-scale mining contractor services.

The company's primary operational focus has been on prominent mining projects in Namibia, notably the Husab Uranium Mine project, which is one of the largest uranium deposits in the world and Rössing Uranium Mine.

The company is at final stage of constructing a Mobile Explosive Storage Magazines and Explosive Manufacturing Plant in Otjiwarongo, Otjozondjupa Region, however, the ECC expired on 02 February 2025 (Annex 1).



Figure 1. Site for mobile plant

Furthermore, the current Environmental Management Plan (EMP) does not include provisions for port handling or the transportation of ammonium nitrate (AN).

Accordingly, this EMP is submitted in support of the company's application for renewal and amendment of ECC No. 01958 to include the handling and transportation of AN from the Port of Walvis Bay to Husab and Rossing uranium mines, as well as to the mobile explosive storage facility in Otjiwarongo.

1.2. Statutory Requirement

1.2.1. Handling or processing of a hazardous substance

Environmental protection in Namibia is provided for under Article 95 of the Constitution and the Environmental Management Act, 2007 (Act No. 7 of 2007) (EMA). In terms of the Environmental Impact Assessment Regulations (Government Gazette, 6 February 2012, No. 4878) under the EMA, the manufacturing, storage, handling or processing of a hazardous substance defined in the Hazardous Substances Ordinance, 1974 is a listed activity that may not be undertaken without an Environmental Clearance Certificate (ECC).

The listed activities applicable to the proposed project include:

• 9.1 The manufacturing, storage, handling or processing of a hazardous substance defined in the Hazardous Substances Ordinance, 1974.

Accordingly, the company obtained the ECC for the construction and operation of the Mobile Explosive Storage Magazines and Explosive Manufacturing Plant in Otjiwarongo (Annex 1).

1.2.2. Renewal of ECC

In accordance with EMA, the ECC is valid for a period of three years and Section 56 of EMA provides for the renewal of the ECC.

1.2.3. Amendment of ECC

Section 39 of the EMA provides for amendment of an ECC where there is new information, a change in project design, unforeseen environmental impacts, non-compliance with ECC conditions, or to ensure protection of the environment and public interest. In this case, the amendment seeks to add an additional listed activity to the project operations.

In accordance with these statutory requirements, Beifang Mining Technology Services (Namibia) has appointed Red-Dune Consulting CC (RDC) to apply for the renewal and amendment of the ECC.

1.2.4. Other Key Permits

In addition to the Environmental Management Act (EMA), the handling and transportation of hazardous good requires several other key permits, as indicated in Table 1 below.

Table 1. Key permits

Issuing Authority	Permit / Document
Ministry of Safety and Security	Registration as a Consumer of Explosive (Annex 2).
	Appointment of Magazines Master (Annex 3)
Ministry of Home Affairs Immigration,	License for Explosive Magazine (Annex 4)
Safety and Security,	
Namibian Police	

Chapter 2. PROJECT DESCRIPTION

2.1. Ammonium Nitrate

Explosives have been a major catalyst for industrial development, particularly in exploration, mining, and construction, where they are used for blasting to enable excavation. Ammonium nitrate (AN) (NH₄NO₃) is commonly used as a precursor for industrial explosives due to its properties as a strong oxidizing agent. The most common formulation is ammonium nitrate/fuel oil (ANFO), which typically consists of about 94% porous AN and 6% fuel oil.

Emulsion explosives are another class of AN-based explosives. An emulsion is formed when an aqueous solution of AN is mixed (emulsified) with fuel to produce an ammonium nitrate emulsion (ANE). Raw materials for ANE production include ammonium nitrate solution (ANS), diesel oil as the fuel component, thiourea, urea, acetic acid, caustic soda, calcium nitrate, prilled solid ammonium nitrate, and water. The manufacturing of the ANE is achieved through a process called New Oil Inversion System of Emulsification (NOISE) and done at the emulsion plant, at Husab Mine and the Mobile Plant.

2.2. Mobile Magazine for Explosive Plant and Emulsion Production Plant

The mobile plant consists of a containerised mobile explosive magazines, two blasting accessories containerised mobile explosives magazine and four ammonium nitrate mobile warehouses positioned within safety distances (Annex 5).

2.3. Handling and Transportation of Ammonium Nitrate

2.3.1. Shipping

Beifang sources ammonium nitrate (AN) from international markets and imports it by sea to the Port of Walvis Bay. Transportation and handling of AN comply with international safety standards, including the Regulations concerning the International Carriage of Dangerous Goods by Rail (RID) and the International Maritime Dangerous Goods (IMDG) Code for intermodal transfers. Bulk tankers and containers used for AN are required to have an internal coatings and fittings compatible with AN (no reactive metals or contaminants). In addition to these international

regulations, shipping and handling also adhere to Namibia's local hazardous-goods legislation to ensure full regulatory compliance.

2.3.2. Road Transport

Loading and unloading of AN is required to occur in designated areas, away from ignition sources / public access and critical infrastructure. AN is transport in bulk bags, on a stable truck platform, to prevent shifting and compaction of prills. Truck transport AN are prohibited to transport incompatible materials such as fuels, organic materials, finely divided metals, sulfur, chlorates, strong acids and reducing agents.



Photo credit: Ships Management Services CC

Figure 2. Loading of AN bulk bags from the ship to truck

2.4. Location

2.4.1. Mobile Plant

The Mobile Plan is located about 7km north-west of Otjiwarongo on a towns farmland (GPS - 20.409792°, 16.611772°) (See figure 2).



2.4.2. Sea Transport

The importation of AN is carried out by sea to the Port of Walvis Bay, located in Erongo Region, Namibia, on the South Atlantic coast (GPS: 22.950395° S, 14.485869° E) (see figure 3). AN is transported to Husab, Rossing mines as well as to the Mobile Plant primarily via the D1984 dual carriageway (named Dr. Hifikepunye Pohamba Road) and the B2 road.



Figure 3. Location of Port of Walvis Bay

2.5. Port description

The Port of Walvis Bay is Namibia's principal commercial deep-water port and serves as the gateway for imports and exports to and from landlocked neighbouring countries. It is operated by the Namibia Ports Authority (Namport). Facilities include deep-water berths and multi-purpose terminals that handle containers, dry and liquid bulk cargo, breakbulk, and project cargo. The port has a container terminal with quay cranes, container stacking yards, and refrigerated container facilities, as well as bulk terminals for minerals, fuels, and bulk liquids and dedicated facilities for general cargo and heavy or oversized items.

2.6. Road Description

2.6.1. D1984 (Dr. Hifikepunye Pohamba Road)

D1984 dual carriageway, named Dr. Hifikepunye Pohamba Road, is a major paved arterial route designed for high-volume traffic. Configured as a dual carriageway with separated lanes for opposing directions, it features multiple lanes, central median barriers, and controlled access points to improve traffic flow and safety. The road connects key industrial and commercial areas, supports heavy vehicles including freight to and from the Port of Walvis Bay, and provides a primary link toward inland routes such as the B2. It is built to accommodate high speeds and significant axle loads, it includes signage, lighting, and drainage infrastructure and is maintained to support safe transport of hazardous and bulk cargo.

2.6.2. B2 Road

The B2 is a major national trunk road in Namibia running roughly east-west along the coastal corridor. It connects the Port of Walvis Bay and the town of Swakopmund in the west with inland centres and the capital Windhoek to the east, forming a primary freight and passenger route.

2.6.3. Husab Mine Access Road

The Husab Mine Access Road provides the primary paved connection between the B2/D1984 corridor and the Husab Mine site. Designed to accommodate heavy mining traffic, the road features reinforced pavement, wide lanes, and large shoulders to support high axle loads and frequent movement of haul trucks, fuel tankers, and equipment transporters.

2.6.4. Rossing Mine Access Road

Rossing Mine Access Road is the paved long-access route linking the Port of Walvis Bay/Swakopmund area to Rossing Uranium Mine near Arandis in the Erongo Region. It branches off the B2 trunk road and runs toward Arandis and then to Rossing Mine.

2.6.5. Otjiwarongo Via B2 Road

The road route from the Port of Walvis Bay to Otjiwarongo via Omaruru is approximately 560 km on mainly paved roads. From the Port, via the B2 at Karibib, the road join the C33 toward Omaruru. At the junction with the C38/C35 east, it continue the C38 to Otjiwarongo.

Chapter 3. PROJECT SCOPE

The scope of this project is to update the existing EMP for the renewal of the ECC and to develop a new EMP to support the amendment of the ECC to include transportation from the Port of Walvis Bay to Husab and Rossing uranium mines (Erongo Region) and to the mobile explosive storage magazines and explosive manufacturing plant in Otjiwarongo (Otjozondjupa Region).

This EMP is guided by the Environmental Regulations of 2012. It identifies potential impacts, assesses their significance, and proposes practical, effective mitigation measures to minimize harm.

The EMP addresses potential impacts related to health and safety (fire and explosion risk) and to air, water, and soil pollution associated with the handling and transportation of ammonium nitrate (AN). Its objective is to provide mitigation strategies that ensure environmental protection and social sustainability.

Red-Dune Consulting believes the information provided in this report is sufficient to enable the Environmental Commissioner to approve the renewal and amendment of the ECC.

Chapter 4. POLICY, LEGAL AND ADMINISTRATIVE FRAMEWORK

Namibian laws, regulations, and policies, together with international best practices and standards, most relevant to the transportation of ammonium nitrate (AN) and general emulsion explosives plants for mining are shown in Table 2 below.

4.1. National Regulatory Framework

Table 2. Key National Regulatory Framework applicable to the project

Regulatory	Applicability	Required Permit	Permitting Authority	Status
Instruments				
Explosives Act,	Primary legal framework for manufacture,	Explosives manufacturing	Namibian Police / Ministry	Obtained
1956 (Act No. 26 of	possession, storage, sale, transport and use	licence, for emulsion	of Home Affairs,	and valid
1956) and	of explosives and precursor materials	explosive production	Immigration, Safety and	
Explosives	(including AN if used for explosives).	Storage/magazine licence	Security	
Regulations		- for AN, emulsions		
Occupational Health	Workplace safety duties for employers	Ad hoc inspection	Ministry of Labour and	Ad hoc
and Safety Act,	operating AN or emulsion plants -		Justice	reports
1997	Requires risk assessments, safe systems of			
	work, training, Personal Protective			
	Equipment, emergency procedures,			
	incident reporting and medical			
	surveillance			
Environmental	Environmental Impact Assessment (EIA)	Environmental Clearance	Environmental	Pending
Management Act,	obligations for new plants or expansions;	Certificate (ECC)	Commissioner / Ministry of	

Regulatory	Applicability	Required Permit	Permitting Authority	Status
Instruments				
2007 (Act No 7 of	pollution control, waste management and		Environment Forestry and	
2007)	permitting for activities that may affect		Tourism (MEFT)	
	water, soil or air.			
Road	Rules for transport of AN, emulsions	Transport permits / dangerous-	Ministry of Works and	Ad hoc
Traffic/Transport	and explosive precursors by road	goods endorsements - for	Transport / Road Transport	
regulations and	 Vehicle requirements, placarding, 	vehicles and drivers carrying	Authorities	
Dangerous Goods	documentation and driver	AN or emulsions; manifest	& Namibia Civil Aviation	
	qualifications.	and packaging compliance	Authority and maritime	
	 Sea carriage is regulated by 		authorities	
	maritime authorities and requires			
	IATA/IMDG compliance.			

4.2. International best practice and standards

 Table 3. Key Internation standards applicable to the project

Regulatory Instruments	Applicability	Required Permit
European Agreement concerning the International	Procedure regarding International Carriage of Dangerous Goods	Adopt and Apply
Carriage of Dangerous Goods by Road (ADR)	by Road	
International Maritime Dangerous Goods Code	Guidelines for sea transport of Dangerous Goods	Adopt and Apply
(IMDG)		
International Electrotechnical Commission (IEC)	industry guidance - for electrical installations, instrumentation	Adopt and Apply
standards for electrical and safety equipment	and safety equipment in the plant	

Regulatory Instruments	Applicability	Required Permit
International Organization for Standardization (ISO)	industry guidance - for electrical installations, instrumentation	Adopt and Apply
	and safety equipment in the plant	
Relevant adopted South African Bureau of Standards	industry guidance - for electrical installations, instrumentation	Adopt and Apply
(SANS)	and safety equipment in the plant	

Chapter 5. ENVIROMENTAL AND SOCIAL IMPACT ASSESSMENT

5.1. Introduction

This chapter outlines the potential impacts (negative and positive) associated with handling and transportation of AN from Port of Walvis Bay to Husab Mine, in Erongo Region, Namibia. The identified impacts are categorized into three components: impacts on the biophysical environment; Impacts on the health and safety; and impacts on social environment. It further provide the criteria used for impact assessment. The developed Environmental Social Management Plan (ESMP) for the project is a living document. Hence, impacts that could be identified in future will necessitate an amendment to the ESMP.

5.2. Impact Identification

Potential **KEY** impacts were identified in accordance with the key Environmental Social Indicators (ESI)¹ and using literature review and site assessment and experience for Red-Dune Consulting (see Table 4).

Table 4. Impact identification

Component	Impact	Description	Impact Type
	Soil pollution	Spills, leaks or deposits of AN or contaminated	Negative
		material on roadside soils and facility grounds	
		can change soil chemistry (pH, salinity), increase	
		nitrate concentrations, and reduce soil fertility.	
nt		Elevated salinity and nitrate levels can inhibit	
ıme		plant growth and harm soil microorganisms,	
iror		affecting local vegetation and agricultural	
Bio-Physical Environment		productivity.	
sica	Water pollution	Runoff from contaminated yards, accidental	Negative
Phy		releases, or infiltration from poorly contained	
Bio-		spills can introduce nitrates and other	
		contaminants into surface water bodies and	
		groundwater. Elevated nitrate levels cause	
		eutrophication, algal blooms, fish kills, and may	
		render water unsafe for human consumption.	

¹ Guidance Note UNDP Social and Environmental Standards Social and Environmental Assessment and Management July 2022

Component	Impact	Description	Impact Type
	Air Pollution	Generation of prilled AN dust during handling,	Negative
		loading/unloading, transfer of prills, and from	
		damaged packaging can create fugitive dust	
		emissions. Dust may cause reduced local air	
		quality and respiratory irritation for workers and	
		nearby communities; fine particulates can	
		transport contaminants offsite.	
	Noise and traffic	Noise emanating from trucks during	Negative
	impact	transportation and traffic congestion	
	Fire and	AN and emulsion explosives are hazardous under	Negative
	Explosion	certain conditions. AN acts as a strong oxidizer	
		and can contribute to fires or detonation if	
		contaminated with fuels, subjected to intense	
ety		heat, or confined. Accidental ignition or	
Saf		detonation can cause fatalities, severe injuries,	
Health and Safety		structural damage and secondary fires.	
alth	Security and	AN are theft targets for misuse or diversion. Theft	Negative
He	theft	or diversion can lead to public safety risks and	
		illicit explosive manufacture	
	Alashal and	Har of alaskal an illicit donor has an alaska an	Manatina
		Use of alcohol or illicit drugs by employees or	Negative
	Drugs use	contracted drivers involved in handling or	
		transporting AN increases the risk of human	
ent		error, reduced vigilance, impaired judgment and	
ů u u	HHI / A IDG	unsafe behaviours.	N
wird	HIV / AIDS	Studies indicated a high prevalence of HIV / AID	Negative
E E		among truck drivers, which can affect workforce	
Social Environment	D :	health and operational continuity.	
√ 2	Drivers Fitness	Fitness of drivers and compliance with licensing	Negative
	and Compliance	and dangerous-goods permits are essential for	
		safe transport of AN. Fatigue, inadequate	
		licensing, or lack of dangerous-goods training	

Component	Impact	Description	Impact Type
		can increase the risk of accidents, spills or	
		regulatory breaches.	
	Employment	AN associated logistics create direct and indirect	Positive
		employment opportunities for plant operators,	
		maintenance crews, transport operators, security	
		staff and ancillary services (catering, supply	
		chain).	
	Contribution to	Production and supply of explosives for mining	Positive
	National	contributes to national GDP through taxes,	
	Economy	royalties, export income and, supports the mining	
		sector which is a significant economic driver in	
		Namibia.	

5.3. Criterial for impact assessment

The criteria used to assess the impacts and the method for determining their significance are outlined in Table 5 below. This process aligns with international best practices and adheres to the Environmental Impact Assessment (EIA) Regulations under the Environmental Management Act of 2007 (Government Gazette No. 4878).

The core principle of the impact assessment follows a mitigation hierarchy, which aims to first avoid negative impacts through preventative measures, then minimize those impacts to acceptable levels, and, if neither of these options is feasible, to remedy or compensate for the impact.

Table 5. Criteria for Impact Assessment

Risk Event	Rating	Description of the risk that may lead to an Impact			
Probability	The probability that an impact may occur under the following analysis				
	1	Improbable (Low likelihood)			
	2	Low probability			
	3	Probable (Likely to occur)			
	4	Highly Probable (Most likely)			

Risk Event	Rating		Description of the risk that may lead to an Impact	
	5		Definite (Impact will occur irrespective of the applied	
			mitigation measure)	
Confidence	The confiden	ce level of c	occurrence in the prediction, based on available knowledge	
level	L		Low = limited information	
	M		Medium = moderate information	
	Н		High = sufficient information	
Significance	Severity	Rating	None (Based on the available information, the potential	
	Negligible	1	impact is found to not have a significant impact)	
	Low	2	Low (The presence of the impact's magnitude is expected	
			to be temporal or localized, that may not require alteration	
			to the operation of the project	
	Medium	3	Medium (This impact is probable, limited in scale,	
			expected to be of short term / temporary, can be avoided,	
			managed and or mitigated with simple mitigation	
			measures.)	
	High	4	High (The impact is definite, mostly predictable, temporal,	
			can be local, regional or national and in long term and	
			reversible. These are impacts that may affect human rights,	
			lands, natural resources, traditional livelihood, critical	
			ecosystem services. The severity of these impact are more	
			limited than sever impacts.)	
	Severe	5	Severe (The impact is definite, it has significant adverse	
			impacts on human population and or / the environment	
			which are of large-scale magnitude and or spatial extend	
			such as large geographic area, large number of people or	
			transboundary nature. The impact duration is long term,	
			permanent and often irreversible. Impacts include	
			displacement of human, destruction of critical ecological	
			systems and or cultural and heritage sites etc. The impact	
			could have a no-go implication unless the project is re-	
			designed or proper mitigation can practically be applied.)	
Duration	Time duration	n of the imp		
	1		Immediate	

Risk Event	Rating	Description of the risk that may lead to an Impact			
	2	Short-term (0-5 years)			
	3	Medium-term (5-15 years)			
	4	Long-term (more than 15 years			
	5	Permanent			
Scale	The geographical scale of the impact				
	1	Site specific			
	2	Local			
	3	Regional			
	4 National				
	5	International			

5.4. Risk Assessment

The significance of the impact was determined using a risk matrix, as shown in Table 6. A five-by-five matrix was applied, where the severity of the impact was categorized and assigned scores ranging from 1 to 5: Improbable (1), Low (2), Medium (3), High (4), and Severe (5). Similarly, the likelihood of the impact occurring was assigned scores as follows: Improbable (1), Low Likely (2), Probable (3), High Probability (4), and Definite (5). The overall impact rating was then calculated by multiplying the scores for impact severity and likelihood.

Table 6. Risk assessment matrix²

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² Risk Management Guideline for the BC Public Sector (Province of British Columbia Risk Management Branch and Government Security Office 2012)

	5	5	10	15	20	25
	Definite	Low	Medium	High	Severe	Severe
OOC	4	4	8	12	16	20
	High Probability	Low	Medium	High	High	Severe
LIKELIHOOD	3	3	6	9	12	15
	Probable	Low	Medium	Medium	High	High
LIK	2	2	4	6	8	10
	Low	Low	Low	Medium	Medium	Medium
	1	1	2	3	4	5
	Improbable	Negligible	Low	Low	Low	Low
		1 Negligible	2 Minor	3 Medium	4 High	5 Severe
]	IMPACT SEV	ERITY / COM	NSEQUENCE	
		Negligible	Low	Medium	High	Severe

5.5. Mitigation Hierarchy

Best practises call for mitigation measures to follow a mitigation hierarchy that favours (i) avoidance of potential adverse impacts, and where avoidance is not possible, then (ii) minimization and reduction; where adverse residual impacts remain, then (iii) mitigation measures need to be applied, and, as a last resort, (iv) measures to offset impacts that cannot be appropriately mitigated.

The objectives mitigations are to;

- Find environmental ways of doing thing
- Promote environmental benefits of the project
- Avoid, Minimise or remedy negative impacts and
- Ensure that residual negative impacts are within acceptable levels,

Furthermore, during consideration of the mitigation measure, the following mitigation hierarchy was followed.

- Avoid the negative impact through preventative means,
- Minimise the negative impacts to acceptable low levels and,
- If the above two are not possible, remedy or compensate the impact.

Chapter 6. ENVIRONMENTAL MANAGEMNT PLAN

1.1. Purpose of the EMP

The key objective of this EMP is to ensure that all activities associated with handling, loading and transportation of AN are carried out in an environmentally sustainable and legally compliant manner. It serves as a comprehensive risk management strategy designed to address and mitigate potential environmental impacts associated with the project. It provides a clear logical framework that outlines what needs to be done, how it will be monitored, and the steps to reduce potential negative effects on the environment. It ensures that environmental protection is integrated into every phase, operation, closure and decommissioning in alignment with relevant legal and regulatory requirements.

Furthermore, the EMP clearly defines the roles and responsibilities of all stakeholders involved in the project, including the Proponent, contractors, and regulatory authorities, to ensure accountability, effective implementation of mitigation measures, and continuous environmental performance improvement.

1.2. Roles and Responsibilities

To promote accountability, effective implementation of mitigation measures, and continuous environmental performance improvement, it is essential to assign clear delegation of roles and responsibilities across all levels of the project. Table 7 below outlines the key roles and their associated responsibilities to ensure the successful implementation of the EMP.

Table 7. Roles and Responsibility

Role	Responsibility
Proponent: Beifang	1) Overall responsibility for ensuring that the project complies with all
Mining Technology	environmental legislation and regulations.
services	2) Allocate resources and budget for the implementation of the EMP.
	3) Appoint an Environmental Control Officer (ECO) to oversee day-to-day
	environmental management on site.
	4) Ensure that the EMP is regularly reviewed and updated to reflect any
	changes in project scope, legislation, or environmental conditions.
	5) Liaise with regulatory authorities and stakeholders to report on
	environmental performance and address any concerns.

	4.5	16 15 15 15 15 15 15 15 15 15 15 15 15 15
Environmental	1)	Monitor and ensure compliance with the EMP, environmental
Compliance Officer		regulations, and site-specific requirements.
(ECO)	2)	Conduct regular site inspections to verify the implementation of
		mitigation measures.
	3)	Coordinate with project personnel to ensure proper, pollution control,
		and health safety protocols are followed.
	4)	Prepare regular environmental performance reports, including
		monitoring results and corrective actions, and submit these reports to
		the project proponent and relevant authorities.
	5)	Lead training sessions for project personnel.
	6)	Act as the primary point of contact for environmental matters and
		regulatory agencies.
	7)	Modifying or improving mitigation measures for purposes of corrective
		action
Site Manager	1)	Ensure the project's overall operations are conducted in accordance
		with the EMP and approved environmental permits.
	2)	Supervise all activities to ensure they align with environmental
		guidelines and other key relevant standards
	3)	Work closely with the ECO to implement corrective actions when
		environmental non-compliance is identified.
	4)	Ensure that all personnel are appropriately trained in environmental
		procedures and that they adhere to the safety protocols established in
		the EMP.
Transport Manager	1)	Ensures route, vehicle and driver environmental controls are in place
Loading Supervisor	1)	Ensures loading/unloading environmental controls are in place
Contractors and	1)	Ensure that all contracted activities comply with the EMP and all
Subcontractors		applicable environmental regulations.
	2)	Provide their workers with adequate environmental and safety training.
	3)	Monitor and report on the environmental performance of their activities.
	4)	Implement mitigation measures specific to their scope of work as
		outlined in the EMP and ensure that they are properly maintained.
Ministry of	1)	Review and approve the EMP.
Environment,	2)	Conduct inspections and audits to ensure compliance with
		environmental laws and regulations.
	1	

Forestry and	3) Provide oversight and guidance on environmental compliance.
Tourism (MEFT)	

 Table 8. Bio-Physical Impacts

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
Soil contamination	Prevent spills, leaks or	1. Construct impermeable surfaces and graded drainage on loading	Nitrate, salinity (EC),	Environmental
from spills; long-term	deposits of AN or	and transfer areas; provide bunding sized to contain 110% of the	pH, hydrocarbons	Officer / Site
salinization and	contaminated material on	worst case spill.	levels	Manager
nutrient imbalance.	roadside soils and facility	2. Secure storage areas; stock spill kits, absorbents, booms, pumps		
	grounds	and dedicated containment tanks.		
Surface water and	Prevent runoff from	1. Provide designated washdown areas with contained collection and	Ecological	Environmental
groundwater	contaminated yards,	permitted treatment or disposal.	observations for algal	Officer / Site
contamination from	accidental releases, or	2. Separate stormwater from process water; install interceptors,	blooms at Nearby	Manager
run-off and leaching	infiltration from poorly	oil/water separators and isolated sumps with manual valves.	watercourses	
(nitrates).	contained spills	3. Implement containment measures (berms, booms, drain plugs) to	On-site monitoring	
		prevent product reaching watercourses.	wells, nearby	
		4. Maintain rapid spill response capability and procedures to protect	abstraction wells	
		drainage and groundwater.	(only if receptor risk)	
Airborne dust (AN	Prevent generation of prilled	1. Provide appropriate PPE (dust masks/respirators) to workers.	PM10/PM2.5, visual	Environmental
prills) causing local air	AN fugitive dust emissions	2. Use sealed bulkers/containers for transport and avoid open storage	dust monitoring	Officer / Site
quality degradation.	during handling,	of prills.	Visible dust	Manager
	loading/unloading	3. Employ enclosed transfer systems, dust suppression (misting) and	exceedance or	
		regular inspection and housekeeping to prevent leakage and dust	repeated community	
		accumulation.	complaints	

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
Waste generation	Ensure safe storage and	1. Classify and store contaminated materials as hazardous waste in	Waste type, volume,	Environmental
(contaminated	adequate disposal of	labelled containers pending disposal.	and disposal route	Officer / Site
absorbents,	contaminated absorbents and	2. Use licensed hazardous waste contractors for transport and		Manager
packaging).	packaging materials.	treatment.		
		3. Reuse uncontaminated recovered AN only with manufacturer and		
		regulatory approval.		
		4. Dispose of contaminated soils, absorbents and residues in		
		accordance with regulatory guidance; excavate and remove		
		heavily contaminated soils.		
		5. Ensure bags and containers used for dangerous goods are		
		disposed of through accredited waste contractors.		
		6. Use skip bins with small mesh or covered bins to prevent debris		
		being blown away.		
Noise and traffic	Reduce noise pollution and	1. Ensure trucks are regularly serviced and maintained.	Community	Transport
impacts on	traffic congestion associated	2. Prohibit unnecessary engine revving and idling at	complaint, physical	Manager /
communities during	with transport operations.	loading/unloading points and during stops.	observations	Operations
transport.		3. Restrict driving through residential communities at night; use		Supervisor
		approved daytime routes and timings.		

 Table 9. Health and Safety Impacts and Mitigation

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
Fire and Explosion	Prevent Fire and Explosion	1. Comply with the Explosives Act, OHS Act, transport regulations	Number of	Site Manager
		and approved SOPs for AN handling and transport.	incidents/near misses,	/ Safety
		2. Install an automatic fire alarm system at the offloading site.	frequency of	Manager /
		3. Provide firefighting equipment suitable for oxidiser involved	equipment	Transport
		incidents (foam monitors, dry chemical extinguishers) and cooling	inspections,	Manager
		water capacity for adjacent packaging.	compliance with	
		4. Ensure trucks have working firefighting equipment and inspected	checklists, audit	
		regularly	findings.	
		5. Permit only authorised, trained and medically fit personnel and		
		drivers with dangerous goods endorsements to handle AN.		
		6. Suspend hot work in adjacent areas during operations.		
		7. Fit vehicles with appropriate placards, tamper evident seals, secure		
		locks and spill containment trays.		
		8. Use designated bunded loading pads with spill containment and		
		grounding/bonding points.		
		9. Implement pre-trip and loading checklists; ensure tamper evident		
		seals and proper load securement.		
		10. Use approved routes, time of day restrictions and designated safe		
		parking to reduce community exposure.		

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
		11. Prohibit washing of vehicles/containers to storm drains; capture and		
		treat wash water.		
		12. Segregate AN from fuels, oils, organic contaminants and		
		incompatible chemicals; maintain minimum separation distances.		
		13. Store AN in well ventilated, dry conditions on impermeable		
		surfaces; use pallets or raised storage.		
		14. Maintain good housekeeping: immediate cleanup of spilled prills;		
		regular sweeping with non-sparking tools and use appropriate		
		vacuums for dust.		
		15. Use non sparking tools and equipment when handling spilled AN		
		16. Prohibit smoking, open flames and hot work within exclusion zones.		
		17. Control vehicle movement: use wheel chocks and parking brakes;		
		switch engines off during transfer where practicable; maintain clear		
		communication between loader and driver.		
		18. Erect clear hazard signage: "NO OPEN FIRE", "NO SMOKING",		
		"SWITCH ENGINE OFF".		
Security and theft	Prevent AN theft for misuse	Restrict access to AN storage with stringent physical and	Inventory	Security
	and diversion	procedural controls.	reconciliation records,	Manager /
		2. Establish procedural controls including sign-in/out protocols,	number of security	Warehouse
		access logs, and security checks to monitor and restrict movement	incidents, seal/tamper	Manager /
		within these zones effectively.	events.	Site Manager

Environmental	/ Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
		3. Enforce a zero tolerance policy for theft; investigate and prosecute		
		breaches.		
		4. Maintain accurate production, inventory and dispatch records and		
		reconcile deliveries with client receipts.		
Health and Safety	Protect health and safety of	1. Ensure that all personnel wear suitable PPE such as gloves,	Induction attendance	Site Manager
	employees, contractors and	goggles, respirators, and protective clothing when handling	records and minutes,	/ Safety
	the public	Ammonium Nitrate. Regularly inspect and record PPE issuance	number and nature of	Manager /
		and usage	health complaints,	Human
		2. Keep detailed records of safety inspections, maintenance, and any	PPE issuance and	Resources
		incidents or health complaints related to Ammonium Nitrate.	usage records,	
		3. Establish clear procedures for reporting and investigating any	medical surveillance	
		safety concerns or unusual observations.	results.	
		4. Provide specialized training for all personnel involved in handling		
		Ammonium Nitrate.		
		5. Conduct regular safety inductions, including operational		
		procedures, emergency response protocols, and hazard awareness.		
		Maintain detailed attendance records and training logs.		
		6. Implement comprehensive physical security measures such as		
		fencing, locked storage areas, and security personnel to restrict		
		access to authorized personnel only.		

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
		7. Implement health monitoring programs for personnel exposed to		
		Ammonium Nitrate, including routine medical checkups and		
		exposure assessments.		
		8. Develop and regularly update emergency response plans specific to		
		potential incidents involving Ammonium Nitrate.		
		9. Conduct emergency drills and ensure access to firefighting		
		equipment suitable for chemical fires.		

 Table 10. Social Impacts and Mitigation

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
EMP Awareness	Ensure all employees,	1. Provide a mandatory induction covering the EMP, health & safety	Induction minutes,	Site Manager
	contractors and visitors	procedures, incident reporting and site hazards for all new hires and	training materials,	/ Safety
	understand the EMP, site	contractors before they commence work.	attendance register	Manager.
	rules, emergency procedures	2. Deliver role specific training: drivers (dangerous goods handling,	and records of	
	and their responsibilities.	emergency procedures), loaders (bonding/grounding, contamination	refresher training.	
		checks), and the Emergency Response Team (ERT) (AN fire		
		behaviour, spill recovery).		
		3. Issue a concise EMP summary sheet to all induction and training		
		attendees.		
Alcohol and Drugs use	Prevent alcohol and drug	Enforce a zero tolerance policy for alcohol and drugs.	Test results, number	Human
	abuse that could compromise	2. Conduct random and post incident drug and alcohol testing.	of substance-related	Resources /
	safety		incidents, disciplinary	Site Manager
			actions.	/ Safety
				Manager
HIV / AIDS	Reduce the spread of	Provide regular awareness and prevention programmes.	Uptake of testing and	Human
	HIV/AIDS and support	2. Make condoms and safe sex information available to truck drivers	counselling services,	Resources /
	affected employees.	and site personnel.	number of awareness	Occupational
		3. Offer routine, confidential health check-ups and referral to	sessions, confidential	Health
		counselling and treatment services.	health-service referral	Officer.
			records	
1				

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party
Social Impact			Indicator	Responsible
Drivers Fitness and	Ensure drivers are fit for duty	4. Verify drivers hold valid licences and dangerous goods	Driver licence and	Transport
Compliance	and compliant with licensing	endorsements before each assignment.	permit audit records,	Manager /
	and dangerous-goods permits	5. Conduct regular medical fitness checks and periodic competency	medical fitness	Human
		assessments.		Resources.
			competency records.	
Employment	Promote local employment	1. Prioritise local hiring where qualified candidates are available.	Number of local hires,	Human
	and comply with labour	2. Comply with national labour laws, fair employment practices and	compliance with	Resources /
	legislation	contractual obligations.	labour audits, training	Site Manager
			and retention	
			statistics.	

Table 11. Emergency Preparedness and response

Envir	ronmenta	al /	Objectives		Pr	oposed Mitigation Measures	Monitoring	Party Responsibl
Social	l Impact						Indicator	
AN	Spill,	Fire,	Ensure prepa	aredness and	1.	Display emergency contact numbers prominently at the site, in	Availability and	Site Manager
Explo	sion		effective resp	ponse to AN		vehicles and on all relevant documentation.	condition of spill/fire	Safety Manager
			spills, fi	ires and	2.	Maintain site and vehicle spill/fire kits, breathing protection and	kits and PPE	Emergency
			explosions			PPE; inspect and replenish them regularly.	(inspection records).	Response Tean
					3.	Establish clear emergency procedures, including evacuation,	Up-to-date	Leader / Transpor
						exclusion zones and immediate notifications (Transport Manager,	emergency contact	Manager.
ı						Namibian Police Explosives Unit, fire service, Environmental	lists displayed at	
						Commissioner).	designated locations	
					4.	Conduct regular drills, including multi agency exercises simulating	and carried in	
						AN fires and transport incidents.	vehicles.	
					5.	Provide temporary storage tanks and lined containment for recovered	Frequency and	
						product and spill liquids.	attendance records of	
					6.	Ensure trained Emergency Response Team members are on call and	drills and exercises;	
						that roles and responsibilities are documented.	drill performance	
							evaluations.	
							Response time and	
							effectiveness in any	
							actual incident	
							(incident reports).	

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party Responsible
Social Impact			Indicator	
			Inventory and	
			condition of	
			temporary	
			storage/containment	
			facilities.	

Table 12. Decommissioning

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party Responsibl
Social Impact			Indicator	
Decommissioning	Ensure safe, compliant	1. Engage qualified personnel to prepare a comprehensive	Approved	Site Manager
(Project Closure)	decommissioning and site	decommissioning plan.	decommissioning	Management;
	rehabilitation if the	2. Submit the decommissioning plan to the Ministry of Environment	plan; submission and	Environmental
	project is closed.	Forestry and Tourism for approval.	approval	Specialist;
		3. Notify workers and affected stakeholders (including service providers)	correspondence with	Contracted
		at least six months prior to decommissioning.	Ministry; stakeholder	decommissioning
		4. Ensure all contaminated materials are properly cleaned and	notification records;	team
		decontaminated before disposal at approved facilities.	waste disposal	
		5. Ensure work is supervised by qualified and competent personnel.	certificates;	
		6. Retain an environmental specialist to monitor decommissioning	supervision and	
		activities and verify compliance.	contractor	
		7. Provide all workers with necessary PPE and ensure correct use.	competence records;	
			environmental	
			monitoring reports;	
			PPE issuance logs.	

Environmental /	Objectives	Proposed Mitigation Measures	Monitoring	Party Responsibl
Social Impact			Indicator	
Recordkeeping,	Ensure transparent	1. Maintain permits/ECC conditions, monitoring results, incident	Central EMP file	Site Manager
reporting & review	documentation,	reports, training records, inspection logs, maintenance records,	contents; bi-annual	
	performance tracking and	corrective action logs.,	reports; records of	
	continual improvement.	2. Produce bi-annual environmental performance report.	EMP review and	
		3. Review and update EMP when necessary or after significant	updates.	
		incidents/changes.		

Chapter 7. CONCLUSION AND RECOMMENDATIONS

1.3. Conclusions

The Environmental Management Plan (EMP) provides a comprehensive framework to prevent, mitigate and manage the environmental risks associated with handling and transportation of AN. When implemented fully, including site-specific design controls, strict operational procedures, robust emergency response, monitoring and training, the EMP will reduce the likelihood and consequence of soil, water and air contamination, protect ecological receptors and communities, prevent fire and explosion and ensure compliance with Namibian legal requirements and international best practice. The developed safety maanagement and contigency plan should be implemented together with EMP to ensure high level compliance.

1.4. Recommendations

Approving authority;

- The existing ECC for the Construction and Operation of Mobile Explosive Storage Magazines and Explosive Manufacturing Plant in Otjiwarongo, Otjozondjupa Region be amended to include:
 - Handling and Transporting of AN from the port of Walvis Bay to Husab Uranium,
 Rossing Uranium Mine and Mobile Explosive Storage Magazines and to the Mobile
 Explosive Manufacturing Plant in Otjiwarongo, Otjozondjupa Region.;

Beifang Mining Technology Services (Management Recommendations):

- **Develop and Implement Comprehensive Procedures:** Establish clear, detailed protocols for the safe handling, storage, and transportation of AN, aligned with national and international safety standards. Ensure all personnel are trained and familiar with these procedures.
- **Designate Qualified Personnel:** Assign trained and qualified personnel to oversee handling and transportation activities. Ensure they are knowledgeable about the specific hazards associated with AN and emergency response measures.
- Enforce Strict Handling Protocols: Handle AN using appropriate equipment and techniques that minimize the risk of accidental detonation or spillage. Avoid exposure to heat, friction, shock, or any sources of ignition at all times.
- Secure Storage and Transportation: Use approved containers and transportation vehicles that meet safety standards for chemical transport. Secure the material properly to prevent movement

- or spillage during transit. Clearly label vehicles and containers with appropriate hazard warnings.
- Transportation Planning and Route Selection: Select routes that minimize risk to populated areas and sensitive environments. Coordinate with local authorities and emergency services for safe transit. Provide real-time tracking and communication during transportation.
- Emergency Preparedness and Response: Prepare and regularly update emergency response plans specific to incidents involving AN. Train personnel in emergency procedures, including evacuation, containment, and firefighting techniques suitable for chemical incidents.
- **Regulatory Compliance:** Ensure all handling and transportation activities comply with applicable legal requirements, safety standards, and permitting processes. Regularly review and update procedures in line with evolving regulations.
- **Documentation and Record-Keeping:** Maintain comprehensive records of all handling and transportation activities, including permits, safety inspections, training, and incident reports. This documentation supports accountability and continuous improvement.
- **Periodic Audits and Reviews:** Conduct regular audits of handling and transportation practices to identify potential hazards, ensure compliance, and implement corrective actions swiftly.

Chapter 8. Annexures

8.1. Annex 1: Expired Environmental Clearance Certificate (ECC)



8.2. Annex 2. Registration as a Consumer of Explosive



Republic of Namibia



Department of Police

MINISTRY OF SAFETY AND SECURITY

Tel. No.: 061-209-4213 / 4250 (081-1276978)

Fax No. : 061-301514

Enquiries: Dep. Comm. J.N. Alweendo

Ref.

19/2/23/1(315)

OFFICE OF THE

HEAD OF DIVISION

EXPLOSIVES CONTROL DIVISION

PRIVATE BAG 12024

AUSSPANNPLATZ

9 JANUARY 2014

The Director Beifang Mining Technology Services (Namibia) (Pty) Ltd P.O. Box 9926 Olympia WINDHOEK

Dear Sir

REGISTRATION AS A CONSUMER OF EXPLOSIVES

Your letter dated 2013-12-01, refers

Kindly be informed that Beifang Mining Technology Services (Namibia) (Pty) Ltd has been registered as a consumer of explosives at this office as per reference no. 19/2/23/1(315). NAMEDIAN POLICE

Yours faithfully

MUNDROEK 11 3 JAN 2014

CHIEF PEPECADH OF EXPRESSIVES DEP. COMM. AUSSPANNIA ATZ

HEAD OF DIVISION J. N. ALWEENDO

8.3. Annex 3: Appointment of Magazines Master



REPUBLIC OF NAMIBIA



MINISTRY OF SAFETY AND SECURITY

Tel. No: (+264 61) 209 3111 Fax: No: (+264 61) 220 621

Enquiries: Maj.-Gen. Shilunga / Dep. Comm. Alweendo

Our Ref.: 19/2/23/1(315)

Your Ref

OFFICE OF THE INSPECTOR-GENERAL

Namibian Police Force Private Bag 12024

Ausspannplatz WINDHOEK

Namibia

26 FEBRUARY 2018

Beifang Mining Technology Services (Namibia) (Pty) Ltd

P.O. BOX 3098

VINETA

SWAKOPMUND

APPOINTMENT OF MAGAZINES MASTER : BEIFANG MINING TECHNOLOGY

SERVICES (NAMIBIA) (PTY) LTD : ERONGO REGION

Your letter dated 12 February 2018 is herewith acknowledged with thanks.

Kindly be informed that this office has no objection with the appointment of Mr. Simushi Richard Sitali as a Magazine Master to be solely in charge of magazines situated at Beifang Mining Technology Services (Namibia) (Pty) Ltd, Husabt Mine in Erongo Region.

Kindly take not that this appointment does not in any sense, currently or future hold the Ministry of Safety and Security, Department of the Namibian Police Force liable of any adverse or effects that may result from the application of any explosives instead that fully liability, responsibility and accountability lies directly with Beifang Mining Technology Services (Namibia) (Pty) Ltd and its associate companies.

Yours Faithfully

cc.

SHI. NOWITUNGA, OMS

INSPECTOR-GENERAL: NAMIBIAN POLICE FORCE

The Regional Commander of Erongo Region

8.4. Annex 4: License for Explosive Magazine



POL 606

NAMIBIAN POLICE FORCE EXPLOSIVES CONTROL DIVISION

REFERENCE NUMBER: 19/2/23/1(315)

OFFICE OF THE CHIEF INSPECTOR OF EXPLOSIVES

MUSSSPANNPLATZ

WINDHOEK

DATE: 2022-02-02

LICENCE FOR EXPLOSIVES MAGAZINE (ISSUED UNDER SECTION 6(1) OF THE EXPLOSIVES ACT, 1956)

NAME OF LICENSEE:

BEIFANG MINING TECHNOLOGY SERVICES (NAMIBIA) (PTY) LTD

P.O. BOX 3098, VINETA SWAKOPMUND

SITUATION OF MAGAZINE:

ON THE HUSAB URANIUM MINE, SWAKOPMUND DISTRICT AS

SHOWN ON SITE PLAN APPROVED ON 2014-01-22

CONSTRUCTION OF PLACE OF STORAGE: AS SHOWN ON THE MAGAZINE SITE PLANS APPROVED

ON 2014-01-22

EXPLOSIVES ALLOWED TO BE STORED THEREIN:

800 X CARTONS DETONATING CORD

(GROUP 1)

1800 X CARTONS MAGNUM BUSTER GEL

(GROUP 2)

5000 X CARTONS BOOSTERS (ALL TYPES)

(GROUP 4)

CONDITIONS OF STORAGE: CHAPTER 8 OF THE REGULATIONS FRAMED UNDER THE EXPLOSIVES

OFFICIAL NUMBER OF MAGAZINE:

U.375

THIS LICENCE EXPIRES UPON WRITTEN NOTICE FROM AN INSPECTOR, BUT AUTOMATICALLY LAPSES IF ANY OF THE CONDITIONS OF STORAGE ARE NOT COMPLIED WITH.

......DEP, COMM.

T.H. NGHIYOONANYE

F/CHIEF INSPECTOR OF EXPLOSIVES

N.B. - THIS LICENCE MUST BE VISUALLY DISPLAYED IN THE PLACE OF STORAGE.

8.5. Annex 5. Police Inspection Report



Republic of Namibia



Department of Police

MINISTRY OF HOME AFFAIRS, IMMIGRATION, SAFETY AND SECURITY

Tel. No. :

061-209-4213 / 4250 (081-2461740)

Fax No. :

061-301514

Enquiries:

Ref.

Dep. Comm.T.H.Nghiyoonanye /

C/Insp.P.S.Sauzuo

19/2/23/1(315)

OFFICE OF THE HEAD OF DIVISION EXPLOSIVESCONTROL DIVISION

PRIVATE BAG 12024

AUSSPANNPLATZ

5 MARCH 2021

The Inspector-General Namibian Police Force Private Bag 12024 AUSSPANNPLATZ

INSPECTION REPORT: APPLICATION FOR LICENCING CONSTRUCTION OF EXPLOSIVES OTJOZONDJUPA REGION: BEIFANG MINING TECHNOLOGY SERVICES (PTY) MAGAZINES

- General Sir, your office letter Major General A. Nainda/ Commissioner J. N. Alweendo referenced 19/2/23/1 (315) dated 25 February 2021, is hereby refer to.
- The Namibian Police Force officials comprised of; the Regional Commander of 2. Otjozondjupa Region Commissioner H.Tjiveze, Commissioner J.N.Alweendo (PSO, Office of the Inspector General), Chief Inspector P.S. Sauzuo (Head of Explosives Disposal Sub-Division), Chief Inspector K.Anghuwo (Special Branch Otjozondjupa Region), Major E.N.Simeon (Ministry of Defence), Inspector S.Amaambo and other two members (Explosives Control Sub-Division Otjozondjupa Region), Warrant Officer (1) A. Amputu (Explosives Control Sub-Division , Mr. Martin Siseho (Ministry of Environment and Tourism), Officials from Municipal Council of Otjiwarongo and Mrs. Cici, Commercial Manager of Beifang Mining Technology Services (Pty) Ltd , conducted a security stakeholders meeting and assessment at the proposed area for the construction of Explosives Magazines and Ammonium Nitrate Warehouses at the Municipal Grazing Camp 3 near Otjiwarongo town on the 4th of March 2021.
- At the site, Mrs. Cici the Commercial Manager of Beifang Mining Technology Services 3, briefed the assessment team about the intention of her company to erect two blasting

INSPECTION REPORT: APPLICATION FOR CONSTRUCTION LICENCING EXPLOSIVES MAGAZINES IN OF OTJOZONDJUPA REGION: BEIFANG MINING TECHNOLOGY SERVICES (PTY)

Cartridges containerized mobile explosives magazines, two blasting accessories containerized mobile explosives magazines and four ammonium nitrate mobile warehouses and pointed out safety distances pertaining to the proposed site. Thereafter, the pointed safety distances were measured by the Inspectors of Explosives as required in terms of Chapter 7 of the Explosives Regulations of 1972 (GNR 1604 of 8 September 1972) as amended, and was confirmed to be in line with the Explosives Regulation

Recommendation:

- 4.1 The team recommended that, Beifang Mining Technology Services (Pty) Ltd will only be granted permission to erect/ construct the proposed explosives Magazines and Ammonium Nitrate Warehouses after the company submit the site and construction plans for the approval by the office of the Chief Inspector of Explosives as required in terms of Chapter 7 of the Explosives Regulations read together with Section 22 of the Explosives Act, 1956 (Act 26 of 1956) as amended.
- The Inspector General of the Namibian Police Force will be updated as soon as the site 6. and construction plans are submitted for the approval

Faithfully, yours

.....DEP.COMM. T.H. NGHIYOONANYE

HEAD OF DIVISION

NAMIBIAN POLICE FORGE EXPLOT

2021 -03- 0 8

1. The Regional Commander of Otjozondjupa Region

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ENVIRONMENTAL MANAGEMENT PLAN (EMP)

PROPOSED CONSTRUCTION AND OPERATION OF MOBILE EXPLOSIVE STORAGE MAGAZINES AND EXPLOSIVE MANUFACTURING PLANT IN OTJIWARONGO

- OTJOZONDJUPA REGION



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TABLE OF CONTENTS

1.	INT	RODUCTION AND BACKGROUND	3
2.	LEG	ISLATIVE FRAMEWORK	4
3.	ENV	IRONMENTAL MANAGEMENT STRUCTURES	8
	3.1.1.	Responsibility Parties	8
	3.1.2.	Roles of the Environmental Manager (EM)	9
	3.1.3.	Roles of the Environmental Control officer (ECO)	9
	3.1.4.	Roles of the Environmental Site Officer (ESO)	10
	3.1.5.	Roles of the Contractor	
4.	IMP	LEMENTATION AND MONITORING	12
4.1.		STRUCTION ACTIVITIES	
	4.1.1.	Environmental Awareness Training	
	4.1.2.	Contractor's Method Statements	
4.2.		ESTABLISHMENT AND CONSTRUCTION	
	4.2.1.	Demarcation of the Project Site	
	4.2.2.	Movement of Construction Personnel and Equipment	
	4.2.3.	Location of Construction Camp	
	4.2.4.	Ablution Facilities	
	4.2.5.	Stockpiling, Handling, and Storage of Building Materials	
	4.2.6.	Excavation, Backfilling and Trenching	
	4.2.7.	Erosion Control	
	4.2.8.	Noise	
4.0	4.2.9.	Dust	
4.3.		PERIAL HANDLING AND STORAGE	
	<i>4.3.1. 4.3.2.</i>	Servicing and Re-fuelling of Construction Equipment	
4.4.		Chemical, Harmful and Hazardous Materials TE MANAGEMENT	
4.4.		ENT AND CONCRETE OPERATIONS	
4.5. 4.6.		TE WATER TREATMENT	
4.0.	4.6.1.	Discharge of Construction Water	
	4.6.2.	Prevention of Soil, Surface-and Groundwater Pollution	
4.7.		CLEAN UP AND REHABILITATION	
1.7.	4.7.1.	Site Clean Up	
	4.7.2.	Rehabilitation	
4.8.		RGENCY PROCEDURES	
1.0.	4.8.1.	Fire and Safety Management	
	4.8.2.	Accidents on Site	
		Emergency Advisory Procedures	
4.9.		PLIANCE MONITORING	
	4.9.1.	Procedures	21
	4.9.2.	Environmental Monitoring	22
	4.9.3.	EMP Administration	22
	4.9.4.	EMP Amendments	22
	4.9.5.	Non-Compliance	22
	4.9.6.	Environmental Register	22
	4.9.7.	Site Management	
	4.9.8.	Access Routes and Work Sites	
	4.9.9.	Staff Management	
5.	MAN	NAGEMENT OF ENVIRONMENTAL ASPECTS DURING PRE-CONSTRUCTION ACTIVITIES	24
6.	MAN	NAGEMENT OF ENVIRONMENTAL ASPECTS - CONSTRUCTION AND OPERATIONAL PHASES.	25
7.	CON	CLUSIONS	37

1. INTRODUCTION AND BACKGROUND

An Environmental Management Plan (EMP) has been commissioned by Beifang Mining Technologies Services Ltd (BMTS). for the proposed construction and operation of mobile explosive storage magazines and explosive manufacturing plant in Otjiwarongo, Otjozondjupa Region. This EMP serves as a managing tool for the proposed construction and operational activities at the site.

The EMP is developed to outline measures to be implemented in order to minimise adverse environmental degradation associated with this development. The document serves as a guiding tool for the contractors and workforce on their roles and responsibilities concerning environmental management on site, and also provides an environmental monitoring framework for all project phases of the development. This environmental management plan aims to take a pro-active route by addressing potential problems before they occur. The EMP acts as a stand-alone document, which can be used during the various phases of the development.

In this report,

- a) the **Contractor** (its sub-contractors) refers to construction personnel responsible for the *construction* and/or *maintenance activities* of the development.
- b) the **Project Personnel** refers to the employees, staff and suppliers responsible for the *operational activities* of the development.

The purpose of the EMP is to:

- ✓ Train employees and contractors with regard to environmental obligations.
- ✓ Promote and encourage good environmental management practices.
- ✓ Outline responsibilities and roles of the proponent and the contractor in managing the environment.
- ✓ Describe all monitoring procedures required to identify environmental impacts.
- ✓ Minimise disturbance of the natural environment.
- ✓ Develop waste management practices.
- ✓ Prevent all forms of pollution.
- ✓ Protect the natural environment.
- ✓ Prevent soil and water erosion.
- ✓ Comply with all applicable laws, regulations and standards for environmental protection.

2. LEGISLATIVE FRAMEWORK

I. The Namibian Constitution

The Namibian Constitution has a section on principles of state policy. These principles cannot be enforced by the courts in the same way as other sections of the Constitution. But they are intended to guide the Government in making laws which can be enforced.

The Constitution clearly indicates that the state shall actively promote and maintain the welfare of the people by adopting policies aimed at management of ecosystems, essential ecological processes and biological diversity of Namibia for the benefit of all Namibians, both present and future.

II. Environmental Management Act No.7 of 2007

This Act provides a list of projects requiring an Environmental assessment. It aims to promote the sustainable management of the environment and the use of natural resources and to provide for a process of assessment and control of activities which may have significant effects on the environment; and to provide for incidental matters.

The Act defines the term "environment" as an interconnected system of natural and human-made elements such as land, water and air; all living organisms and matter arising from nature, cultural, historical, artistic, economic and social heritage and values.

The Environmental Management Act has three main purposes:

- (a) to make sure that people consider the impact of activities on the environment carefully and in good time
- (b) to make sure that all interested or affected people have a chance to participate in environmental assessments
- (c) to make sure that the findings of environmental assessments are considered before any decisions are made about activities which might affect the environment

Line Ministry: Ministry of Environment and Tourism

III. The Water Act (Act No 54 of 1956)

The Water Act No. 54 of 1956 as amended, aims to provide management of the national water resources to achieve sustainable use of water for the benefit of all water users.

The Act broadly controls the use and conservation of water for domestic, agricultural, urban and industrial purposes; to control, in certain respects, the use of sea water; to control certain activities on or in water in certain areas; and to control activities which may alter the natural occurrence of certain types of atmospheric precipitation.

IV. Water Resources Management Act of Namibia (2004) (Guideline only)

This act repealed the existing South African Water Act No.54 of 1956 which was used by Namibia. This Act ensures that Namibia's water resources are managed, developed, protected, conserved and used in ways which are consistent with fundamental principles depicted in section 3 of this Act. Part IX regulates the control and protection of groundwater resources. Part XI, titled Water Pollution Control, regulates discharge of effluent by permit.

Line Ministry: Ministry of Agriculture, Water Affairs and Forestry

V. Environmental Assessment Policy of Namibia (1995)

Environmental Assessments (EA's) seek to ensure that the environmental consequences of development projects and policies are considered, understood and incorporated into the planning process, and that the term ENVIRONMENT (in the context of IEM and EA's) is broadly interpreted to include biophysical, social, economic, cultural, historical and political components.

All listed policies, programmes and projects, whether initiated by the government or private sector, should be subjected to the established EA procedures.

Apart from the requirements of the Environmental Assessment Policy, the following sustainability principles needs to be taken into consideration, particularly to achieve proper waste management and pollution control:

✓ Cradle to Grave Responsibility

This principle provides that those who manufacture potentially harmful products should be liable for their safe production, use and disposal and that those who initiate potentially polluting activities should be liable for their commissioning, operation and decommissioning.

✓ Precautionary Principle

There are numerous versions of the precautionary principle. At its simplest it provides that if there is any doubt about the effects of a potentially polluting activity, a cautious approach should be adopted.

✓ The Polluter Pays Principle

A person who generates waste or causes pollution should, in theory, pay the full costs of its treatment or of the harm, which it causes to the environment.

✓ Public Participation and Access to Information

In the context of environmental management, citizens should have access to information and the right to participate in decisions making.

Line Ministry: Ministry of Environment and Tourism

VI. Petroleum Products and Energy Act of Namibia (Act No. 13 of 1990)

The Act makes provision for impact assessment for petroleum products known to have detrimental effects on the environment.

VII. Draft Pollution Control and Waste Management Bill (Guideline only)

The proposed development, only applies to Parts 2, 7 and 8 of the Bill.

Part 2 stipulates that no person shall discharge or cause to be discharged any pollutant to the air from a process except under and in accordance with the provisions of an air pollution licence issued under section 23. It further provides for procedures to be followed in licence application, fees to be paid and required terms of conditions for air pollution licences.

Part 7 states that any person who sells, stores, transports or uses any hazardous substances or products containing hazardous substances shall notify the competent authority, in accordance with sub-section (2), of the presence and quantity of those substances.

Part 8 calls for emergency preparedness by the person handling hazardous substances, through emergency response plans.

VIII. Atmospheric Pollution Prevention Ordinance of Namibia No. 11 of 1976

The Ordinance prohibits anyone from carrying on a scheduled process without a registration certificate in a controlled area. A certificate must be issued if it can be demonstrated that the best practical means are being adopted for preventing or reducing the escape into the atmosphere of noxious or offensive gases produced by the scheduled process. Best practice would be to notify the line Ministry about emissions but it is not a legal requirement.

Line Ministry: Ministry of Health and Social Services

IX. Hazardous Substances Ordinance No. 14 of 1974

The Ordinance applies to the manufacture, sale, use, disposal and dumping of hazardous substances, as well as their import and export and is administered by the Minister of Health and Social Welfare. Its primary purpose is to prevent hazardous substances from causing injury, ill-health or the death of human beings.

Line Ministry: Ministry of Health and Social Services

X. Forestry Act (No.12 of 2001)

This Act makes provision for the protection various plant species. Harvesting permits are required from the Directorate of Forestry to clear certain protected vegetation species from the site.

Line Ministry: Ministry of Agriculture, Water Affairs and Forestry

XI. Soil Conservation Act (No.76 of 1969)

The Act advocates for the prevention and combating of soil erosion, conservation, improvement and manner of use of soil and vegetation, and protection of water resources.

XII. Public Health Act 36 of 1919 and Subsequent Amendments

The Act, with emphasis to Section 119 prohibits the presence of nuisance on any land occupied. The term nuisance for the purpose of this ESA is specifically relevant specified, where relevant in Section 122 as follows:

- ✓ any dwelling or premises which is or are of such construction as to be injurious or dangerous to health or which is or are liable to favour the spread of any infectious disease;
- ✓ any area of land kept or permitted to remain in such a state as to be offensive, or liable to cause any infectious, communicable or preventable disease or injury or danger to health; or
- ✓ any other condition whatever which is offensive, injurious or dangerous to health.
- ✓ Potential impacts associated with the construction and operations are expected to include dust, air quality impacts, noise nuisance and smoke emissions.

Line Ministry: Ministry of Health and Social Services

3. ENVIRONMENTAL MANAGEMENT STRUCTURES

The Proponent and its contractor(s) will be responsible for environmental management on site during the site construction and operational period. For the purpose of this report,

- the Contractor (and its sub-contractors) refers to construction personnel responsible for the *construction* and/or *maintenance activities* of the development.
- the Project Personnel refers to the employees, staff and suppliers responsible for the operational activities of the development.

A pre-construction meeting is recommended before work commences, in order to reach agreement on specific roles of the various parties and penalties for non-compliances with the EMP. In addition surrounding land owners must be notified in advance of any potentially disturbing activities.

An independent environmental consultant will be appointed to act as the ECO; and conduct inspections of the construction activities; and EMP implementation throughout the duration of site construction. After each inspection, the ECO will produce a monitoring report that will be submitted to the environmental manager (and Ministry of Environment and Tourism (Department of Environmental Affairs) if required). Relevant sections of the minutes of site meetings will be attached to the monitoring report.

Roles, responsibility and authority shall be defined, documented and communicated in order to facilitate effective environmental management through implementation of the EMP.

3.1.1. Responsibility Parties

The responsibility matrix table below will be assigned and completed before any work commences at the site.

Table 1. Responsibility Matrix

Function	Name / Mobile Number	Responsibility
Environmental Manager (EM)	Beifang Mining Technologies Services (Pty) Ltd	 Overall management of project and EMP implementation. Oversees site works, liaison with Contractor, ESO and ECO.
Environmental Control Officer (ECO)	Matrix Consulting Services	 Implementation of EMP and liaison between Beifang Mining Technologies Services (Pty) Ltd, Department of Environmental Affairs (MET), Otjiwarongo Municipality, Contractor and stakeholders.
Environmental Site Officer (ESO)	To be appointed	 Interaction with ECO, landowners and labourers. ESO must understand the content of the EMP.
Contractor	To be appointed	 Implementation and compliance with recommendations and conditions of the EMP, Appoints dedicated person (ESO) to work with ECO

Management shall provide resources essential to the implementation and control of the EMP including: human resources, technology, and financial resources. The general roles and responsibilities of various parties during the construction phase of the project are outlined below.

3.1.2. Roles of the Environmental Manager (EM)

The EM (proponent's representative) will act as the employer's on-site implementing agent and has the responsibility to ensure that the Client's responsibilities are executed in compliance with the relevant legislations. Any on-site decisions regarding environmental management are ultimately the responsibility of the EM. The on-site EM shall assist the ECO where necessary and will have the following responsibilities in terms of the implementation of this EMP:

- ✓ Be fully knowledgeable with the contents of the Construction EMP;
- ✓ Review and authorise updates to the EMP.
- ✓ Ensure resource allocation for implementation of the EMP requirements.
- ✓ Ensure that environmental requirements are integrated into project plans, work method statements, tender and contract documents.
- ✓ Ensure necessary support to the ESO for implementation of the EMP.
- ✓ Undertake environmental system reviews, site inspections, audits and other verification activities to assure that the EMP implementation is at an optimal level.
- ✓ Participate in environmental performance verification activities to verify the level of compliance with the EMP in delivering the legal and environmental obligations.
- ✓ Assess the efficacy of the EMP and identify possible areas of improvement or amendment required within the EMP.
- ✓ Participate in incident investigations (as required).
- ✓ Initiate external audits (as required).

3.1.3. Roles of the Environmental Control officer (ECO)

The ECO for the site is an independent environmental consultant appointed by BMTS to monitor and review the on-site environmental management and implementation of this EMP on the construction site.

The duties of the ECO:

✓ Ensure that all construction and/or decommissioning activities on site are undertaken in accordance with the EMP;

- ✓ Undertake compliance audits against the EMP and conditions of the Environmental Authorisation (where required).
- ✓ Provide support and advice to the project team, contractor and all subcontractors in the implementation of environmental management procedures and corrective actions.
- ✓ Ensure that monitoring programs, which assess the performance of the EMP, are implemented.
- ✓ The ECO officer will submit all written instructions and verbal requests to the contractor and forward a copy to the proponent via the facility manager.
- ✓ Assist in the investigation of incidents and non-conformances and confirm in conjunction with the ESO that corrective and preventive action is taken and is effective.
- ✓ Assess the efficiency of the EMP and identify possible areas of improvement or amendment required within the EMP.
- ✓ Facilitate the amendment of the EMP in conjunction with the Environmental Manager (as required).
- ✓ Provide environmental training for key project personnel (in communication with Environmental Manager).
- ✓ Reviewing and approving method statements in consultation with the Environmental Manager.
- ✓ Prepare audit reports (and submit reports to the relevant authority as required).

3.1.4. Roles of the Environmental Site Officer (ESO)

The ESO is expected to administer and control all environmental matters relating to the construction activities of the development. The ESO will conduct the following:

- ✓ Ensure that the latest EMP documents are on site and readily accessible as required.
- ✓ Monitor the contractor's activities for compliance with the various environmental requirements contained in this EMP.
- ✓ Identify areas of non-compliance and recommend measures to rectify them in consultation with the ECO and the EM as required.
- ✓ Ensure communication of EMP requirements to relevant project, contractor and sub-contractor personnel as required for EMP implementation.
- ✓ Perform ongoing environmental awareness training of the Contractor's site personnel.
- ✓ Ensure that environmental problems are remedied timeously and to the satisfaction of the ECO and the EM as required.

- ✓ Request the removal of people and/or equipment not complying with the specifications of EMP.
- ✓ Facilitate environmental induction of all project staff and either deliver or coordinate delivery of all such training that would be required for the effective implementation of the EMP.
- ✓ Set up activity based method statements prior to the start of relevant construction activities and submit these to the EM and the ECO as required.
- ✓ Maintain environmental incidents and stakeholder complaints register.
- ✓ Undertake environmental system reviews, site inspections, audits and other verification activities to assure that the EMP implementation is at an optimal level.
- ✓ Report significant incidents internally and externally as required by law and the conditions of authorisation.
- ✓ Investigate incidents and recommend corrective and preventative actions.

3.1.5. Roles of the Contractor

The contractor shall ensure that all construction staff, sub-contractors, suppliers, etc. are familiar with, understand and adhere to the EMP. Failure by any Contractor, Sub-contractor, Suppliers etc. to show adequate consideration to the environmental aspects of this contract shall be considered sufficient cause for the ECO to instruct the EM to have the employee removed from the site. The EM will also order the removal of equipment from the site that is causing continual environmental damage (e.g. leaking oils and grease, diesel and petrol fuels, and any other hazardous substance). Such measures will not replace any legal proceedings the Client may institute against the Contractor.

The EM shall order the contractor to suspend part or all of the works if the contractor and/or any sub-contractor, suppliers, etc., fail to comply with both the EMP and the construction procedures supplied by the Contractor. The suspension will be enforced until such time as the offending procedure or equipment is corrected and/or if required remedial measures are put in place.

By virtue of the environmental obligations delegated to the Contractor through the Contract Document, all workers (including subcontractors, suppliers, and service providers) appointed for the project would be responsible for:

- ✓ Ensuring adherence by providing adequate staff and provisions to meet the requirements of the EMP;
- ✓ Ensuring that Method Statements are submitted to the Environmental Manager for approval before any work is undertaken, and monitor compliance with the EMP and approved Environmental Method Statements;

- ✓ Ensuring that any instructions issued by the ESO and/or EM are adhered to;
- ✓ Ensuring the representation of a report at each site meeting, documenting all incidents that have occurred during the period before the site meeting;
- ✓ Undertake daily, weekly and monthly inspections of the work area(s);
- ✓ Ensuring that a register of all the transgressions issued by the ESO is kept in the site office;
- ✓ Ensuring that a register of all public complaints is maintained; and
- ✓ Ensure that all employees, including those of sub-contractors receive training before the commencement of construction in order that they can constructively contribute towards the success full implementation of the environmental requirements of the Contract;
- ✓ Report and record any environmental incidents caused by the Contractor or due to the Contractor's activities;
- ✓ obtain required corrective action within specified time frames and close out of environmental incidents;
- ✓ Provide weekly checklists to the EM and ESO.

4. IMPLEMENTATION AND MONITORING

4.1. Construction Activities

4.1.1. Environmental Awareness Training

EOG Service Station / Total Namibia (Pty) Ltd. have the responsibility to ensure that all persons involved in the project are aware of, and are familiar with, the environmental requirements for the project. All project personnel, including contractors and sub-contractors are required to receive training of a type and level of detail that is appropriate for the environmental aspects of their work.

Training shall be held during normal working hours, preferably on site. A copy of the register shall be handed to the ECO. As a minimum, all personnel are required to complete the training requirements stipulated in Table 2 below.

Table 2. Environmental Awareness Requirements

	Environmental Awareness Training and Induction Requirements				
Awar	eness Requirement	Frequency			
ensure	nduction - the purpose of the induction is to e that, as a minimum, all on-site personnel stand the EMP in terms of:	Construction and Operational Activities : prior to commencement of work by staff and / or contractors.			
	Key issues relating to the project.				
	Relevant conditions of the Environmental Authorisation.				
	Location and protection of environmentally sensitive areas (if any).				
	Waste management and minimisation.				
	Minimising potential impacts to air, noise and water quality.				
	Surface and groundwater contamination.				
	Spill control measures.				
	Environmental Emergency Plan.				
	Incident reporting procedures.				
	Roles and responsibility relating to environmental management.				
Pre-Start Meeting – Pre-start meetings should be undertaken prior to commencement of a new activity in order to discuss the planned work and operational aspects of the tasks. Health, safety and environmental issues and controls should be discussed and understood.		Construction and Operational Activities: As required.			

All senior and supervisory staff members shall familiarise themselves with the full contents of the EMP. They shall know and understand the specifications of the EMP and be able to assist other staff members in matters relating to the EMP.

4.1.2. Contractor's Method Statements

The EMP provides the overall project strategy for management of environmental issues; however the Contractor's Method Statement (CMS) will address environmental management issues at the site level. This shall also address environmental issues that are specific to an activity and/or site. CMS's should be produced for all major construction and maintenance activities at the facility, and must typically provide detailed descriptions of items including, but not necessarily limited to:

- ✓ Nature, timing and location of activities;
- ✓ Procedural requirements and steps;
- ✓ Management responsibilities;
- ✓ Material and equipment requirements;

- ✓ Transportation of equipment to and from site;
- ✓ Develop methods for moving equipment/material while on site;
- ✓ How and where material will be stored:
- ✓ Emergency response approaches, particularly related to spill containment and clean-up;
- ✓ Response to compliance/non-conformance with the requirements of the EMP;
 and;
- ✓ Any other information deemed necessary by the EM/ECO.

The contractor shall not commence the activity until the Method Statement has been approved and shall, except in the case of emergency activities, allow an agreed period of time for approval of the Method Statement by the ECO and EM.

The ECO and EM may require changes to a Method Statement if the proposal does not comply with the specification or if, in the reasonable opinion of the ECO and EM, the proposal may result in, or carries a greater than reasonable risk of, damage to the environment in excess of that permitted specifications.

Approved Method Statements shall be readily available on the site and shall be communicated to all relevant personnel. The contractor shall carry out works in accordance with the approved Method Statement. Approval of the Method Statement shall not absolve the Contractor from any of his obligations or responsibilities in terms of the contract.

Based on the specifications in this EMP, the following Method Statements are required as a minimum (but not limited to these):

- ✓ Site clearing;
- ✓ Site layout and establishment;
- ✓ Hazardous substances:
- ✓ Cement and concrete batching (for each operation)
- ✓ Traffic accommodation:
- ✓ Solid waste control system;
- ✓ Wastewater control system;
- ✓ Fire control and emergency procedures.

4.2. Site Establishment and Construction

4.2.1. Demarcation of the Project Site

The site will be properly demarcated and/or temporarily fenced off as agreed with the EM. The method of demarcation shall be determined by the contractor and agreed to by the EM prior to any work being undertaken. The contractor shall maintain the demarcation line and ensure that materials used for construction do not blow on or move outside the site and environs, or pose a threat to people. The boundaries of the site shall be demarcated prior to any work commencing on the site. The site boundary demarcation fence shall be removed when all construction work is completed.

The contractor shall ensure that all his plant, labour and materials remain within the boundaries of the site, unless otherwise agreed in writing with EM. Failure to do so may result in the EM requiring the contractor to fence the boundaries of the site with wire mesh at his own expense to the satisfaction of the EM. It will be the responsibility of the contractor to decide on an appropriate system of protective fencing for the site.

The contractor shall be responsible to ensure that building materials such as sand is not blown away and take the necessary precautions to prevent sand from being blown by the wind.

4.2.2. Movement of Construction Personnel and Equipment

The contractor shall ensure that all construction personnel and equipment remain within the demarcated construction site at all times. Where construction personnel and/or equipment wish to move outside the boundaries of the site other than normal access to the road for loading and access purposes, the contractor shall obtain written permission from the EM and/or ESO.

4.2.3. Location of Construction Camp

The construction camp including temporary stockpile sites, storage and work areas required by the contractor, sub-contractors and suppliers shall be positioned in demarcated areas as approved by the EM.

4.2.4. Ablution Facilities

No toilet facilities exists at the project site, hence ablution facilities are required during the construction phase. The contractor shall provide the necessary portable toilets for its personnel. The sitting of these toilets shall be agreed with the EM. The toilets shall be secured to prevent them from blowing over, and the doors shall be properly lockable to prevent toilet paper from being blown out. Toilets shall be properly cleaned, emptied and serviced regularly.

The contractor shall ensure that any waste from the toilets is not spilled on the ground at any time. Should there be spillage of chemicals and/or waste, the EM shall require the contractor to place the toilets on solid base or containment structures with sumps. Abluting anywhere other than in the toilets shall not be permitted. The contractor shall be responsible for cleaning up any waste deposited by personnel.

4.2.5. Stockpiling, Handling, and Storage of Building Materials

The Contractor shall ensure that stockpiles and storage yards are demarcated in areas that are already disturbed or where they will cause minimal disturbance. The

Contractor / ESO shall indicate which activities are to take place in which areas within the site (e.g. mixing of cement, stockpiling of materials etc). These activities must be limited to single sites only. All the necessary handling and safety equipment required for the safe use of petrochemicals and oils shall be provided by the Contractor to, and used or worn by the staff whose duty it is to manage and maintain the Contractor's and his subcontractor's and supplier's plant, machinery and equipment.

4.2.6. Excavation, Backfilling and Trenching

The contractor shall ensure that all excavations and trenches are not to be left open for more than 5 days, thus it is recommended that excavations should be opened and closed the same day. Warning signs should be erected around the excavated areas to clearly demarcate the area against access. In addition, soil that was/has been removed shall be used to backfill areas where required and excavated material shall be stockpiled along the trench within the working servitude.

4.2.7. Erosion Control

The Contractor shall protect all areas susceptible to erosion and shall take measures, to the approval of the ECO. The Contractor shall not allow erosion to develop on a large scale before effecting repairs and all erosion damage shall be repaired as soon as possible.

4.2.8. Noise

The Contractor shall ensure that neighbouring properties / adjacent land is kept informed of the need and extent of noisy disruptive processes. The use of radios and other such equipment by workers must be controlled and noise levels kept to a level that does not disturb neighbouring land.

4.2.9. **Dust**

The Contractor shall take precautions to limit the production of dust and damage caused by dust. Dust suppression measures shall be agreed upon in consultation with the ECO. The following measures must be implemented to minimise dust impacts:

- ✓ During high wind conditions the Contractor must make the decision to cease works until the wind has calmed down; and
- ✓ Cover any stockpiles with a suitable material, such as plastic or shade-cloth, to minimise windblown dust.

4.3. Material Handling and Storage

4.3.1. Servicing and Re-fuelling of Construction Equipment

All maintenance and repair works shall be conducted in areas designated for this purpose (i.e. spill containment structures). The ground under the servicing and refuelling areas must be protected against pollution caused by spills or leakages from any point source.

The Contractor may only change oil or lubricant at agreed and designated locations, except if there is a breakdown or emergency repair, and then any accidental spillages must be cleaned up / removed immediately. Construction vehicles are to be maintained in an acceptable state of repair.

No vehicles or equipment with leaks or causing spills will be permitted to operate at any of the site. These shall be ordered off-site for maintenance or repairs.

4.3.2. Chemical, Harmful and Hazardous Materials

All project personnel and contractors shall comply with all relevant national and local legislation with regard to storage, transport, use and disposal of chemical, harmful and hazardous substances and materials. The contractor shall obtain the advice of the manufacturer with regard to the safe handling of such substances and materials.

The contractor shall provide the ESO and EM with a list of all chemical, harmful and hazardous substances and materials on site, together with storage, handling and disposal procedures for these materials.

The contractor shall ensure that information on all chemical, harmful and hazardous substances are available to all personnel on site. The contractor shall furthermore be responsible for the training and education of all its personnel on site who will be handling the material about its proper use, handling and disposal. A dangerous material datasheet should be available on site. The contractor shall submit method statements detailing the substances / materials to be used, together with the storage, handling and disposal procedures of the materials.

4.4. Waste Management

Waste will be generated in the form of rubble, cement bags, pipe and electrical wire cuttings. Contaminated soil due to oil leakages, lubricants and grease from the construction equipment and machinery shall also be generated during the construction activities. All hazardous waste generated at the site shall be stored in enclosed, bunded areas, the location of which shall be determined on site in conjunction with the EM. The bunded areas shall be clearly marked. Such waste shall be disposed offsite at an appropriate waste disposal site.

Proponent / Contractor shall institute a waste control and removal system for the site. The Contractor shall not dispose of any waste or construction debris by burning, or by burying. All waste shall be disposed off site at an approved landfill site.

Where necessary, the Contractor shall supply waste bins/skips at the site. The bins shall be secured in such a manner as to prevent their contents blowing out. The Contractor shall ensure that all personnel immediately deposit all waste in the waste bins for removal by the Contractor. Waste shall be properly contained in a scavenger, water and wind-proof containers until disposed of at an approved landfill. Bins shall be emptied and waste removed at least once a week from the site. The bins shall not be used for any purposes other than waste collection.

All contaminated soils must be removed from the site and disposed off or treated at a suitable facility.

4.5. Cement and Concrete Operations

The contractor is advised that cement and concrete are regarded as materials that are potentially damaging to the natural environment on account of the very high pH of the material, and the chemicals contained therein. The contractor shall ensure that all operations that involve the use of cement and concrete are carefully controlled. Concrete mixing shall only take place in agreed specific areas on site.

Water and slurry from concrete mixing operations shall be contained to prevent pollution of the ground surrounding the mixing points. Old cement bags shall be placed in wind and spill proof containers as soon as they are empty. The contractor shall not allow closed, open or empty bags to lie around the site.

Where exposed aggregate finishes are specified the contractor shall collect all cementladen water and store it in conservancy tanks for disposal off site at an approved disposal site.

All visible remains of excess concrete shall be physically removed immediately and disposed of as waste. Washing the visible signs into the ground is not acceptable. All excess aggregate shall also be removed.

All excess concrete shall be removed from site on completion of concrete works and disposed of. Washing of the excess into the ground is not allowed. No cement or

concrete laden water will be permitted to be drained directly into any surface water source.

4.6. Waste Water Treatment

4.6.1. Discharge of Construction Water

Construction water in this report, refers to all water affected by construction activities. The Contractor shall construct and operate the necessary collection facilities to prevent pollution. The Contractor shall dispose of collected waste water in a manner agreed with the ECO.

No washing of plant, equipment, concreting equipment etc. shall be permitted on site unless approved by the EM.

4.6.2. Prevention of Soil, Surface-and Groundwater Pollution

The Contractor shall take all reasonable precautions to prevent the pollution of the surface and groundwater resources in the area, as a result of his activities. Such pollution could result from the release, accidental or otherwise, of chemicals, oils, fuels, sewage and waste products, etc.

The Contractor shall obtain oil absorbent pads, booms and spill kits, or similar products or materials to soak up oil, petrol and diesel. These materials shall be readily available for use wherever construction equipment is working. This should also be available at work stations where fuel and lubricants is handled, stored, equipment is filled and serviced. The Contractor shall ensure that he is familiar with the correct use and disposal of any materials designed to soak up petroleum products. Environmental friendly methods will be used during construction e.g.

- ✓ cement batching on boards, no wash water allowed to run off,
- ✓ paint washing in containers to be removed to licensed site,
- ✓ use of environmental friendly paints with low toxicity,
- ✓ use sand filters for paint brush washing and contain cement bags,
- ✓ waste water from paints with potential high environmental impact must be disposed of in accordance with an agreed method with the EM.

The Contractor shall ensure that no oil, petrol, diesel, etc. is discharged onto the ground. Pumps and other machinery requiring oil, diesel, etc. that is to remain in one position for longer than two days shall be placed on drip trays or other similar suitable containment structures. These containment structures shall be watertight and shall be emptied regularly and the contaminated water disposed off-site at a facility capable of handling such waste liquid. Drip trays shall be cleaned before any possible rain events that may result in the drip trays overflowing and before long weekends and holidays.

The Contractor shall remove all oil, petrol, diesel-soaked soil immediately and shall dispose of it as hazardous waste.

4.7. Site Clean Up and Rehabilitation

4.7.1. Site Clean Up

The Contractor shall ensure that all waste, temporary structures, equipment, materials and facilities used during the construction activities are removed upon completion of the project. The Contractor shall clear and clean the construction site to the satisfaction of the ECO and EM upon completion of the project.

4.7.2. Rehabilitation

The Contractor must ensure that all temporary structures, materials, waste and facilities used for construction activities are removed upon completion of the project. The project site should be fully rehabilitated (i.e. clear and clean area) including all disturbed areas and protect them from erosion.

4.8. Emergency Procedures

4.8.1. Fire and Safety Management

All electrical installations, wiring and systems at the project location must be approved by a qualified electrician who will issue a Certificate of Compliance before commencement of operations of the development.

Proper handling, storage, use and disposal of any hazardous waste (e.g. chemicals, hydrocarbons, paint, batteries, radioactive waste etc) should be conducted. Hydrocarbons are volatile under certain conditions and their vapours in specific concentrations are flammable. If precautions are not taken to prevent their ignition, fire and subsequent safety risks may arise.

No uncontrolled fire, whether for cooking, heating or any other purpose, is to be made at the site during all phases. The proponent and contractor shall take all reasonable measures and active steps to avoid increasing the risk of fire through activities on site and prevent the accidental occurrence or spread of fire; and shall ensure that there is sufficient fire-fighting equipment on site at all times. This equipment shall include fire extinguishers. The Contractor should be prepared for such events.

The following measures will be followed to reduce the intensity of fires during the construction activities and operational phase:

- ✓ Ensure construction / maintenance personnel to perform construction activities carefully (e.g. some machines create sparks)
- ✓ Restrict smoking to designated areas,
- ✓ Provide fire extinguishers,
- ✓ Restrict fires to designated areas,
- ✓ Emergency response plan related to fuel and chemical storage,
- ✓ Emergency fire plan for visitors and staff.

4.8.2. Accidents on Site

The Contractor shall comply with the Occupational Health and Safety Act and any other national, regional or local regulations with regard to safety on site. The Contractor shall ensure that contact details of the local medical services are available to the relevant construction personnel prior to commencing work.

4.8.3. Emergency Advisory Procedures

The Contractor shall ensure that there is an emergency advisory procedure on site before commencing any operations that may cause damage to the environment. The Contractor shall also ensure that site staffs are familiar with all emergency procedures to be followed.

The Contractor shall ensure that lists of all emergency telephone numbers/contact people are kept up to date, and that all numbers and names are posted at the construction site at all times.

4.9. Compliance Monitoring

4.9.1. Procedures

The Contractor shall comply with the environmental specifications and requirements on an ongoing basis and any failure on his part to do so will entitle the ESO and to impose a penalty. In the event of non-compliance the following recommended process shall be followed:

- ✓ The ESO shall issue a notice of non-compliance to the Contractor, stating the nature and magnitude of the contravention. A copy shall be provided to the EM.
- ✓ The Contractor shall act to correct the non-conformance within 24 hours of receipt of the notice, or within a period that may be specified within the notice.
- ✓ The Contractor shall provide the ESO with a written statement describing the actions to be taken to discontinue the non-conformance, the actions taken to mitigate its effects and the expected results of the actions. A copy shall be provided to the EM.
- ✓ In the case of non-compliance giving rise to physical environmental damage or destruction, the ESO shall be entitled to undertake or to cause to be undertaken such remedial works as may be required to make good such damage and to recover from the Contractor the full costs incurred in doing so.
- ✓ The EM shall at all times have the right to stop work and/or certain activities
 on site in the case of non-compliance or failure to implement remediation
 measures.

4.9.2. Environmental Monitoring

Periodic inspections of the project site will be performed by the ECO. These will consist of formal reviews of conformance against policies and procedures stated in this document. Inspections will occur as required. Supervisors in all work areas will conduct performance and compliance reviews, using the EMP as guideline to ensure compliance.

4.9.3. EMP Administration

Copies of this EMP shall be kept at the project site and should be distributed to all senior staff members, including those of the contractors.

4.9.4. EMP Amendments

The EMP amendments can only be made with the approval of the EM and ECO, and if required ultimately by the DEA. Amendments to the EMP should be liaised to all employees and contractors.

4.9.5. Non-Compliance

Problems may occur in carrying out mitigation measures or monitoring procedures that could result in non-compliance of the EMP. The responsible personnel should encourage staff to comply with the EMP, and address acts of non-compliance and penalties.

The ESO is responsible for reporting non-conformance with the EMP, to the ECO. The ESO, in consultation with the ECO must, thereafter, undertake the following activities:

- ✓ Investigate and identify the cause of non-conformance.
- ✓ Implement suitable corrective action as well as prevent recurrence of the incident.
- ✓ Assign responsibility for corrective and preventative action.
- ✓ Any corrective action taken to eliminate the causes of non-conformance shall be appropriate to the magnitude of the problems and commensurate with the environmental impact encountered.

4.9.6. Environmental Register

An environmental register should be kept on site in which incidents related to actual impacts are recorded. This will include information related to incidents as spillages, dust generation and complaints from adjacent properties. It should also contain information relating to actions taken. Any party on site may complete the register, however, it is envisaged that the ECO, ESO and the contractor(s) will be the main contributors, and who will also be the main parties involved in suggesting mitigation measures.

4.9.7. Site Management

Areas outside the designated working zone shall be considered "no go" areas. The offloading zones must be clearly demarcated when offloading goods to enhance safety around the project location.

4.9.8. Access Routes and Work Sites

Vehicular movement, construction vehicles and equipment will access the construction site via existing farm tracks from the B1 and D2430 national roads. Work sites shall be clearly demarcated and road signs erected were needed. The general public should not have unauthorised or uncontrolled access to the project site during all phases of the development.

Vehicle access will be limited to only these two entrances to facilitate control. The entrance will be manned during the operation hours, but will be locked during non-operational hours to prevent unauthorised entry.

A notice board, in two languages or more, must be erected at the entrance and must state the most pertinent site health and safety issues, the operator/responsible person and emergency telephone numbers. Suitable signs must also be erected on the approach roads and on-site, to direct drivers and to control speed.

Furthermore, on-going controls, such as fencing and policing, must be implemented.

4.9.9. Staff Management

The Contractor must ensure that their employees have suitable personal protective equipment and properly trained in fire fighting and first aid. Training records must be kept for future references.

5. MANAGEMENT OF ENVIRONMENTAL ASPECTS DURING PRE-CONSTRUCTION ACTIVITIES

Pre-construction phase	
Description	 Compliance Requirements Public Consultation Environmental Awareness Health and safety Aspects
Proposed Mitigation Measures	Conduct an environmental scoping assessment (ESA) to comply with the requirements of the Environmental Management Act (2007) and its regulations of 2012.
	Identify and address all environmental and social issues.
	Ensure that all persons involved in the project are aware of, and are familiar with, the environmental requirements for the project.
	Ensure that all contractors, sub-contractors, suppliers, etc. are familiar with, understand and adhere to the EMP.
	A pre-construction meeting is recommended in order to reach agreement on specific roles of the various parties and penalties for non-compliances with the EMP.
	Inform I&APs and key stakeholders about the proposed development and identify issues and concerns of key I&Aps with regards to the proposed development.
	Develop and implement environmental emergency preparedness procedures.
	Establish personnel protection standards and mandatory safety practices and procedures for the development.
	Establish the lines of communication among contractors and subcontractors involved in work operations for safety and health matters.
	Conduct HIV/AIDS Awareness Programme for all operations of the development for not less than 90% of workers.
	Provide and maintain condom dispenser and maintain HIV/AIDS awareness posters.
	Provide information regarding the voluntary testing of construction workers and counselling, support and care.
Proposed Monitoring	Record of environmental compliance (ECC). Record of approved site-specific EMP for project site. Record of awareness training and attendance register. Record of health and safety plan.
Responsible Party	Proponent / ECO

6. MANAGEMENT OF ENVIRONMENTAL ASPECTS DURING CONSTRUCTION AND OPERATIONAL PHASES

This section will look at the potential environmental impacts, which may arise during the construction and operational phase of development. The impacts associated with maintenance activities and possible site decommissioning is similar to construction activities.

Groundwater

Construction/Decommissioning phase	
Description	Groundwater contamination can be caused by leakages and spills of petroleum products (i.e. oil leakages, hydrocarbon fuel, lubricants and grease) from machinery and construction vehicles during construction and decommissioning phase. Care must be taken to avoid contamination of soil and groundwater.
Proposed Mitigation Measures	Prevent spillages of any chemicals and petroleum products (i.e. oils, lubricants, petrol and diesel). Use drip trays, linings or concrete floors when evidence of leaks are observed on vehicles or equipment.
	Any major servicing and maintenance of vehicles and equipment should be conducted on containment surfaces provided for this purpose.
	All fuelling, storage and chemical handling should be conducted on surfaces provided for this purpose. Drip trays, linings or concrete floors must be used when removing oil from machinery.
	Spillage control procedures must be in place according to relevant SANS standards or better. Waste water collection systems should be connected to these systems.
	Should portable ablution facilities be necessary, adequate containment systems should be erected for these facilities.
	No urinating outside these designated facilities shall be allowed.
	Waste should be properly be contained to avoid any leakages and/or spillages, and should regularly be disposed off at a suitable sewage disposal site. Run-off from these toilets due to overflows should be avoided at all cost.
	Proper environmental awareness and remedial response training of operators must be conducted on a regular basis.
Proposed Monitoring	Regular visual inspection.
Responsible Party	Proponent / Contractors.

Operational phase	
Description	Groundwater quality could be impacted through leachate of oil leakages, hydrocarbon fuel, lubricants and grease from trucks and vehicles frequenting the development. Spillages may also occur during fuel / chemical delivery to the storage tanks from road transport tanker trucks. Similarly, spillages may also occur during loading of ANE to road and/or rail tankers. Care must be taken to avoid contamination of soil and groundwater.
Proposed Mitigation Measures	All operational surfaces, chemical and fuel storage tanks must be installed with spill containment areas as per the relevant SANS standards (or better).
	Proper monitoring of the product levels must take place to eliminate overfilling.
	All operational surfaces at the facility must be installed with spill containment areas.
	Ensure that any fuel and chemical products are contained in containment structures (e.g. plastic liners, drip trays etc.).
	Avoid discharge of pollutants (such as cement, concrete, lime, chemicals, contaminated waste water or leachate) into stormwater channels and water courses.
	Equipment and materials to deal with spill cleanup must be readily available on site and staff must be trained as to how to use the equipment and briefed about reporting procedures.
	Develop and implement a groundwater monitoring system and programme, with the aim of monitoring possible contamination to the water resources.
	Groundwater monitoring boreholes installed should be sampled and analysed periodically.
	Regular tank and pipeline tightness inspections are advised to eliminate the risk of impact on the environment due to leakage.
	The condition of the reticulation systems will have to be checked regularly and repaired to prevent leakages;
Proposed Monitoring	Regular visual inspection.
Responsible Party	Proponent / Contractors.

Surface Water

Construction / Decommissioning phase	
Description	Contaminants in the form of oil leakages, diesel, lubricants and grease from the construction vehicles, machinery and equipment
	may occur during the construction phase. Oil spills are known to

Operational phase	
Description	Groundwater quality could be impacted through leachate of oil leakages, hydrocarbon fuel, lubricants and grease from trucks and vehicles frequenting the development. Spillages may also occur during fuel / chemical delivery to the storage tanks from road transport tanker trucks. Similarly, spillages may also occur during loading of ANE to road and/or rail tankers. Care must be taken to avoid contamination of soil and groundwater.
Proposed Mitigation Measures	Proper containment mechanisms installed should be able to contain any spillages that might occur during the operation of the facility.
	All spills should be cleaned up as soon as possible.
	The presence of an emergency response plan and suitable equipment is advised, so as to react to any spillage or leakages properly and efficiently.
	Proper monitoring of the product levels must take place to eliminate overfilling.
	Ensure all stormwater drains or channels are clear of litter or obstructing material.
	Remove all excess sedimentation, rubble and any other waste material present in the waterway and dispose of in a suitable manner to ensure proper drainage runoff.
Proposed Monitoring	Regular visual inspection. Surface water monitoring sampling for hydrocarbon pollution.
Responsible Party	Proponent / Contractors.

Air Quality (Dust Pollution)

Construction / Decommissioning phase	
Description	Dust may be produced during the construction and decommissioning phase; and might be worsened when strong winds occur. These are expected to be site specific and could potentially pose a slight nuisance to the neighbouring land.
	Possible air pollution in the form of emissions from construction vehicles and equipment could also deteriorate air quality in the area.
Proposed Mitigation Measures	It must be ensured that all vehicles entering the site and machinery used in construction activities are in good working order to prevent unnecessary emissions.
	Encourage reduction of engine idling at the project site.
	Excavation, handling and transport of materials must be avoided under high wind conditions.
	Dust suppression measures (e.g. dampening with water) may be required from time to time, should dust become a nuisance.
Proposed Monitoring	Regular visual inspection.
Responsible Party	Proponent / Contractors.

Operational phase	
Description	Air quality around the site could be impacted by exhaust fumes from the vehicles accessing the facility. Hydrocarbon vapours will be released during delivery and dispensing, as liquid displaces the gaseous mixture in the tanks.
	In terms of fuel storage tanks, the vapours will be released through vent pipes on the tanks.
Proposed Mitigation Measures	Vehicle idling time shall be minimised by putting up educative signs.
	All venting systems and procedures have to be designed according to SANS standards (SANS 1929:2011) and placed in a sensible manner.
	Vent pipes should be placed in such a manner as to prevent impact on potential receptors. Use vapour recovery equipment and techniques to avoid air pollution and minimise fuel loss.
Proposed Monitoring	It is recommended that regular air quality monitoring be conducted at the facility. A complaints register regarding emissions/smell should be kept and acted on if it becomes a regular complaint.
Responsible Body	Proponent / Contractors.

Health and Safety

Construction / Decommissioning phase	
Description	Safety issues could arise from the construction vehicles, earthmoving equipment and tools that will be used on site during the construction phase. This increases the possibility of injuries and the contractor must ensure that all staff members are made aware of the potential risks of injuries on site.
Proposed Mitigation Measures	Equipment and machinery operators should be equipped with ear protection equipment.
	Operations should be strictly between 07H00 to 17H00. First aid and safety awareness training for contractors.
	Ensure the general safety and security at all times by providing day and night security guards and adequate lighting within and around the premises.
	The construction staff must be properly trained on safety and health issues of the project.
	Workers should be fully equipped with personal protective equipment gear.
	The site must be clearly demarked and fenced off to prevent unauthorised persons from accessing the site, who could get injured on site.
Proposed Monitoring	Safety procedures evaluation. Health and safety incident monitoring.
Responsible Party	Proponent / Contractors.

Operational phase	
Description	The operations of the development can cause health and safety risks to workers on site. Occupational exposures are normally related to inhalation of fuel vapours and physical contact with fuels and chemicals.
Proposed Mitigation Measures	Ensure the general safety and security at all times by providing day and night security guards and adequate lighting within and around the premises.
	Operators must be properly trained on safety and health issues of the project.
	Well stocked first aid box which is readily available and accessible should be provided within premises.
	Signs such as 'NO SMOKING' must be prominently displayed in parts where inflammable materials are stored on the premises.
	Workers should be fully equipped with personal protective equipment gear.
	Staff must be properly trained and made aware of all the MSDS (Material Safety Data Sheets) sheets of all chemicals on site.
Proposed Monitoring	Regular inspection and incident monitoring report evaluation.
Responsible Body	Proponent / Contractors.

Noise Pollution

NOISE I ONUCION	
Construction / Decommissioning phase	
Description	An increase of ambient noise levels at the construction site is expected due to the construction activities. Noise pollution due to construction vehicles, equipment and machinery will be generated. It is not expected that the noise generated during construction will impact any third parties or neighbouring land; however it may interfere with the wildlife in the area.
	Excessive noise pollution has a negative impact on wildlife species by reducing habitat quality, increasing stress levels, and masking other sounds.
Proposed Mitigation Measures	Sensitize construction vehicle drivers and machinery operators to switch off engines of vehicles or machinery not being used.
	Ensure engines of construction machinery are fitted with mufflers.
	Equipment and machinery operators should be equipped with ear protection equipment.
	Audio equipment (if any) should not be played at levels considered intrusive by others.
	Operations should be strictly between 07H00 to 17H00.
Proposed Monitoring	Strict operational times. Regular inspection.
Responsible Party	Proponent / Contractors.

Operational phase	
Description	Noise pollution may be generated by vehicles, trucks and people frequenting the site.
Proposed Mitigation Measures	Delivery of fuel and chemical products by road tankers should be limited to normal working hours (07h00 to 19h00).
	Loud music from vehicles / trucks frequenting the development should be restricted.
	Maintain the grievance mechanism to capture public perceptions and complaints with regard to noise impacts, track investigation actions and introduce corrective measures for continuous improvement.
Proposed Monitoring	Strict delivery and collection times. Observation of on-site noise levels by the ESO and ECO.
Responsible Body	Proponent / Contractors.

Waste Generation

Cons	truction /Decommissioning phase
Description	This can be in a form of rock cuttings, building rubble, pipe cuttings, electrical cuttings, oil spills or leakages of petroleum products might occur during the construction phase.
Proposed Mitigation Measures	Ensure that no excavated soil, refuse or building rubble generated on site are placed, dumped or deposited on adjacent/surrounding properties or land.
	Ensure that sufficient weather- proof bins / containers are present on site for the disposal of waste.
	The Contractor shall institute a waste control and removal system for the site. All waste shall be disposed off site at an approved landfill site.
	No disposal of /or burying of waste on site should be conducted. No waste should be burned on site.
	Hazardous waste storage is to be clearly marked to indicate the presence of hazardous substances, and the protocols associated with handling of such hazardous wastes shall be known by all relevant staff members.
	Ablution facilities should be provided for by the contractor during this phase. No urinating outside these designated facilities.
	Waste must be disposed off at a suitable waste disposal site.
Proposed Monitoring	Regular inspection and housekeeping procedure monitoring. Observation of site appearance by the ESO and ECO.
Responsible Party	Proponent / Contractors.

Operational phase	
Description	General waste such as contaminated soil, litter, cardboards, paper, glass and other products will be generated during the operational phase. Potential spills of the raw materials, waste oils and fuels from operations and maintanance activities.
Proposed Mitigation Measures	Contamination of soil should be prevented through the use of containment areas as provided.
	Any contaminated soil generated must be contained and bioremediated accordingly.
	Sufficient waste bins / containers must be available at the project site at all times. Waste must be appropriately collected and disposed off at an approved appropriate waste disposal site.
	Each waste should be kept in a unique container at all times. Unidentified wastes must not, under any circumstances, be mixed with other wastes.
	Potential spills of raw materials must be managed in accordance with the requirements of for that specific raw material. Each waste should be disposed of by an approved method.
	All areas involving storage or use of oils and fuels must be bunded.
	Storm water spill (if any) and/or spills captured within the bund walls must be channeled and treated by an oil water separator.
Proposed Monitoring	Regular visual inspection. Containment area inspections and monitoring of the oil/water separators.
Responsible Body	Proponent / Contractors.

<u>Traffic</u>

Construction / Decommissioning phase	
Description	Construction vehicles will access the project site from the B1 and D2430 national roads. Construction related activities are expected to have a minimal impact on the movement of traffic along this road. However, slow traffic frequenting the construction site may become a nuisance to motorists accessing neighbouring land / properties.
Proposed Mitigation Measures	It is recommended that if the need arises for traffic diversion road closure, the contractor should liaise with the relevant authorities.
	Speed limit and construction site warning signs must be erected to minimise accidents.
	Construction vehicles must be tagged with reflective signs or tapes to maximise visibility of the vehicles and avoid accidents.

Proposed Mitigation Measures	Construction vehicles should not be allowed to obstruct the road, hence no stopping in the road, wholly or partially, but rather pull off the road or park on the roadside.
Proposed Monitoring	Observations of the traffic flow along B1 and D2430 roads.
Responsible Party	Proponent / Contractors.

Operational phase	
Description	This impact will be long-lived, as vehicular movement will increase at the project location.
Proposed Mitigation Measures	Speed limits and road signs as set out by national traffic regulations should be adhered to in order to minimise accidents.
	Appropriate road signs should be erected to reduce these impacts and their spin-offs.
Proposed Monitoring	Observation of traffic by the ESO and ECO.
Responsible Body	Proponent / Contractors.

Ecological impacts

Construction / Decommissioning phase	
Description	The dominant vegetation observed at the project location consists mainly of trees/bush, shrubs, weedy species and grass. Of the vegetation observed, the <i>Albizia anthelmintica</i> , <i>Boscia albitrunca and Ziziphus mucronata</i> are protected under Forestry Act (No.12 of 2001) of Namibia.
Proposed Mitigation Measures	Vegetation protected under the Forestry Act (No.12 of 2001) of Namibia, should be conserved and incorporated into the project.
	Disturbance of areas outside the designated working zone is not allowed.
	No vegetation should be removed outside the designated project area.
Proposed Monitoring	Regular site inspection.

Operational phase	
Description	The proposed development operations will have minimal impacts the fauna and flora.
Proposed Mitigation Measures	The operational activities would not exceed the demarcated area of the development.
Proposed Monitoring	Regular site inspection.
Responsible Body	Proponent / Contractors.

Overfilling of tanks; and road / rail tankers

Operational phase	
Description	Overfilling of storage tanks, road and rail tankers during loading and off-loading may take place.
Proposed Mitigation Measures	This impact can be reduced by the installation of spill containment structures at all operational areas.
	Proper monitoring of the product levels in the tanks and loading tankers must take place to eliminate overfilling.
	Proper training of the operators on site is vital.
Proposed Monitoring	Regular inspection of the level of fuel in tanks.
Responsible Body	Proponent / Contractors.

Visual / Nuisance Impacts

Construction / Decommissioning phase	
Description	Aesthetics and inconvenience caused to person trying to access/exit the project site, and surrounding areas.
Proposed Mitigation Measures	Contractor should maintain tidiness on site at all times. Take cognition when parking vehicles and placing equipment.
	Construction workers should be attentive to the importance of not littering. Littering is unsightly and has a negative visual impact.
	Sufficient waste bins must be provided onsite and must be emptied regularly.
	Any building rubble generated should not be allowed to accumulate onsite, but must at regular intervals be removed to a suitable landfill disposal site or to other construction sites where it may be used as fill.
Proposed Monitoring	Regular visual site inspection.
Responsible Party	Proponent / Contractors.

Fire and Explosion Hazard

Operational phase	
Description	Ammonium nitrate by itself does not burn, but in contact with other combustible materials, it increases the fire hazard. AN in solid or molten form or in solution is a stable compound and generally is difficult to explode. AN may however explode when exposed to high temperature under confinement.
	Diesel fuel is volatile under certain conditions and its vapours in specific concentrations are flammable. If precautions are not taken to prevent their ignition, fire and subsequent safety risks may arise.
Proposed Mitigation Measures	Explosives are stored in dedicated explosive storage magazines separate from detonators, delays and detonating cord.
	Magazines have been fitted with lightning protection and locks, and are surrounded by earthen bund walls within a secure compound.
	Materials required for bulk explosive production are stored in separate tanks within the explosives batching plant compound.
	Emergency response procedures should be in place so as to alert the employees on how to react to fire and explosions incidents.
	An incident reporting procedure should also be implemented to make the employees aware of how, when and to whom to report fire and explosion incidents.
	Regular inspections should be carried out to inspect and test fire fighting equipment and emergency response at the development.
	Ensure sufficient water is available all the time for fire fighting purposes.
	It is highly recommended that electrical wiring of the facility be installed and approved by a qualified electrician who will issue a Certificate of Compliance.
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Proposed Monitoring	Regular inspections should be carried out to inspect and test fire fighting equipment.
Responsible Body	Proponent / Contractors.

Raw Material Management

Operational phase	
Description	Various materials are widely used in emulsions are associated with fires and explosions. However, the common factor in these materials is ammonium nitrate and it is the properties of this material that are at the centre of the hazardous behaviour. These chemicals are subject to a range of other hazards issues that have to be understood and preventative measures taken for their avoidance.
Proposed Mitigation Measures	Ammonium nitrate should be stored in conformance with the applicable regulatory requirements (these may involve applying quantity/distance considerations) and industry good practice guides.
	No other materials should be stored with ammonium nitrate.
	Odd cans of lubricants, antifreeze and other chemicals etc must not be stored with ammonium nitrate.
	Explosives and raw materials (including packaging) must always be kept as low as practical and appropriately separated. This includes the separation and segregation of waste.
	Non-related process people (i.e. support staff, office staffs, service waiters, etc) must be kept at appropriated safety distances).
	Ideally there should either be only one operation per building or at least only one operation at a time per building.
	Staff must be provided with emergency response procedures which they should be familiar with.
	Staff should at all times be aware of the precautions associated with the handling of petroleum / chemical products as described in the relevant Material Safety Data Sheets.
Proposed Monitoring	Regular inspections should be carried out to ensure proper management procures are adhered to.
Responsible Body	Proponent / Contractors.

7. CONCLUSIONS

If the above-mentioned management recommendations are properly implemented, it is anticipated that most of the adverse impacts on the environment can be mitigated. An appointed environmental control officer will need to monitor or audit the site throughout the site upgrade and operations to ensure that the EMP is fully implemented and complied with.

The EMP should be used as an on-site tool during all phases of the proposed development. Regular environmental audits should be carried out throughout all phases to ensure compliance of the EMP and environmental regulations of Namibia. Parties responsible for non-conformances of the EMP will be held responsible for any rehabilitation that may need to be undertaken.

The environmental clearance is valid for 3 years only, as per the environmental management act No.7 of 2007, thus it is the responsibility of the proponent to commission an application for renewal of the permit by submitting an updated EIA/EMP document before it expires.

Matrix Consulting Services

M. Shippiki Environmental Practitioner July 2021